

Fusion : a sustainable energy source

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And

EFDA



EFDA

EUROPEAN FUSION DEVELOPMENT AGREEMENT

Outline

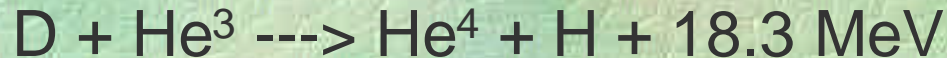
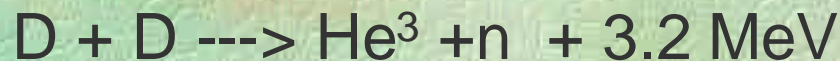
- Introduction: What is fusion?
- Fusion as a sustainable energy source
- Physics of magnetically confined plasma
- Technology of a fusion reactor
- Roadmap towards fusion

Fusion reaction

➤ Light nuclei can fuse and release energy:



The total energy liberated is 100×10^6 kWh/kg



He^4 is also called α particle

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Fusion as a sustainable energy source

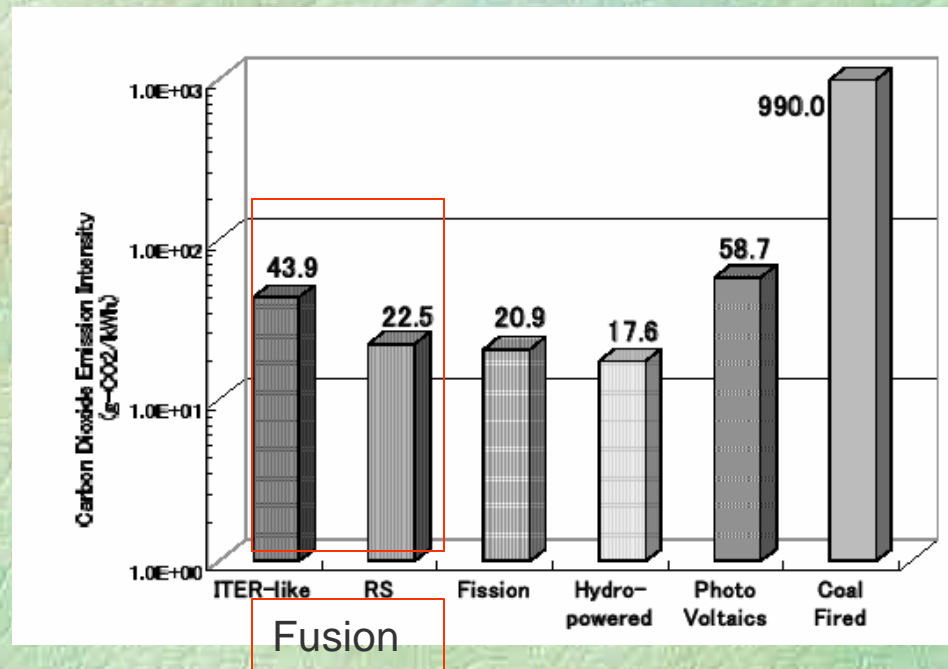
- Issue of the fuel: Li reserve and resource
- Issue of environmental impacts:
 - CO₂ emission
 - Radioactive waste
 - Safety

Fuel

- Reserve of D: 1 D for 6700 of H
(88 kg/a for a 1000 MW_e power plant (PP))
 - T: short lived radio isotope (13 years) but is generated in the reactor from reaction $\text{Li}^6 + n \rightarrow \text{T} + \text{He}^4$
(236 kg of Li⁶ / year for a 1000 MW_e PP)
 - Li reserve and resource:
 - Earth: 9 Mt reserve; >12 Mt resource
 - Sea water: 170/billion; 2x10¹¹ tons
- Fuels are practically inexhaustible**

CO₂ emission

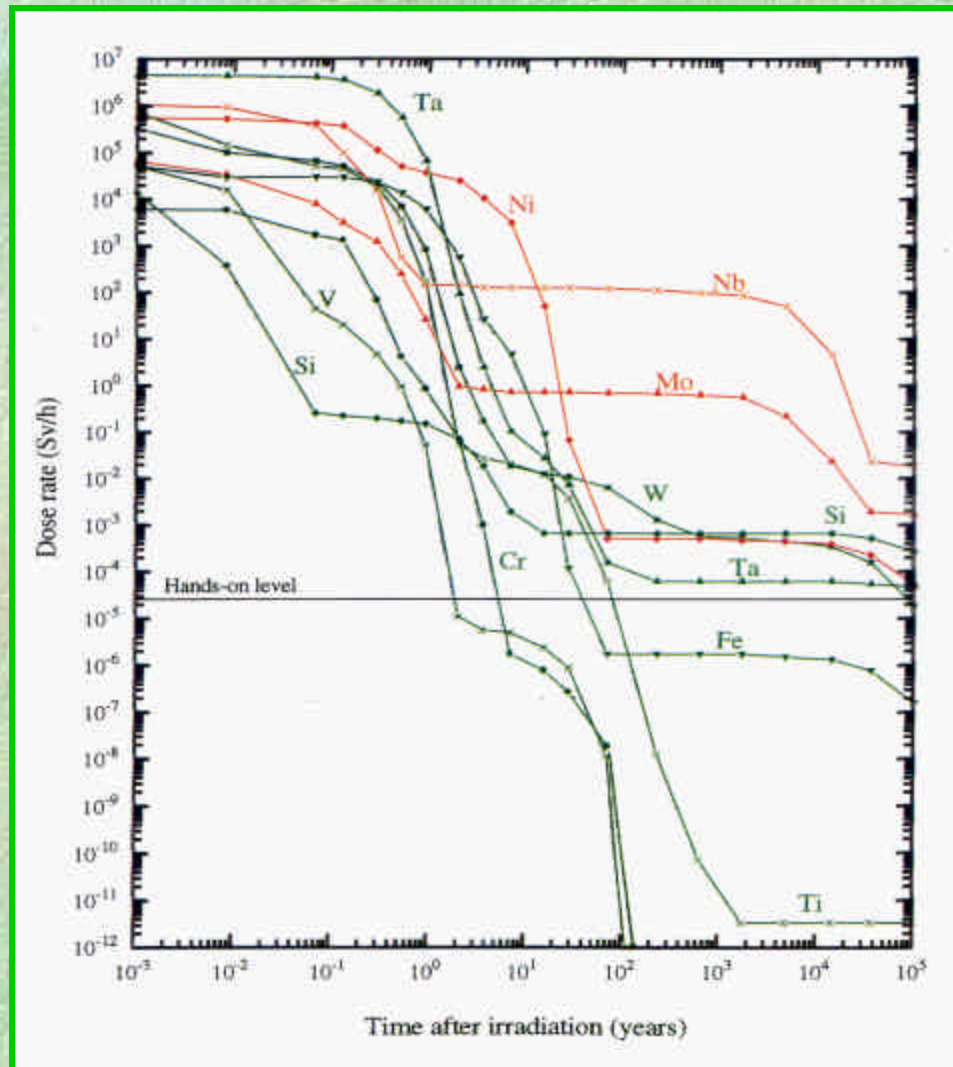
- The production of energy from fusion does not generate any green house gas
- Life cycle study



Waste (1)

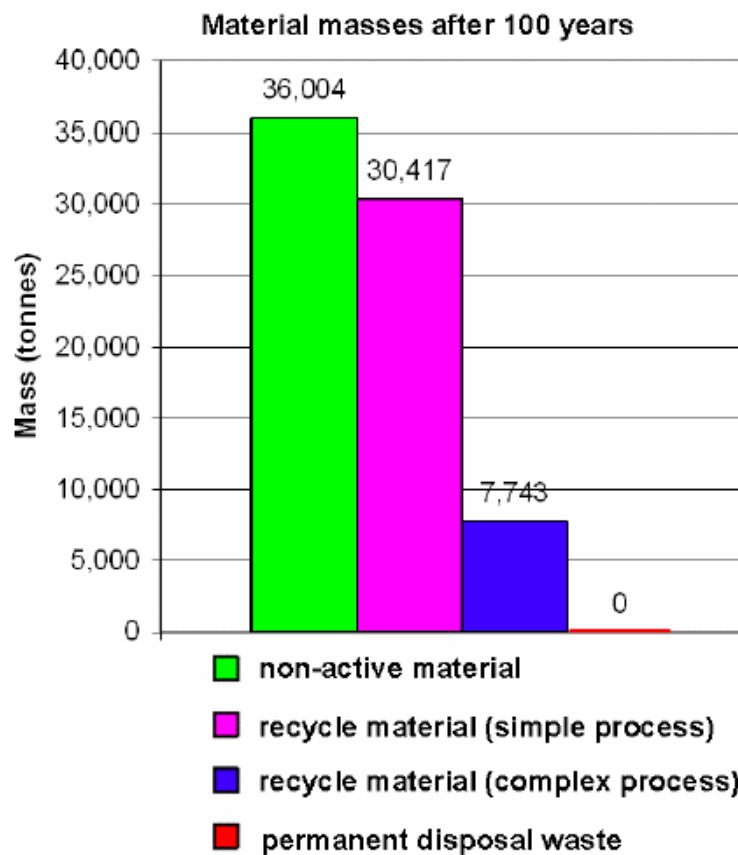
- The fusion reaction $D+T$ does not yield any radioactive daughter product (only a n and a He nucleus)
- The interaction of the energetic neutron (14 MeV) with nuclei will produce transmutation and hence yield radioactive daughter products
- **But these products does not have extremely long life** (Cf following viewgraphs and Discussion on materials for a fusion power plant)

Waste (2)



Waste (3)

- Calculation of radioactive life time and recycling limit of a fusion power plant



Ref. EU Fusion Power
Plant Conceptual Study
(PPCS) , EFDA

Waste (4)

| <i>Activated material classifications</i> | <i>Contact dose rate after 50 y (mSv h^{-1})</i> | <i>Decay heat per unit volume after 50 y (W m^{-3})</i> | <i>Clearance index after 50 y</i> |
|---|--|---|-----------------------------------|
| <i>PDW, Permanent Disposal Waste (Not recyclable)</i> | > 20 | > 10 | > 1 |
| <i>CRM, Complex Recycle Material (Recyclable with complex RH procedures)</i> | $2 - 20$ | $1 - 10$ | > 1 |
| <i>SRM, Simple Recycle Material (Recyclable with simple RH procedures), Hands On Recycling for $D < 10 \mu\text{Sv h}^{-1}$</i> | < 2 | < 1 | > 1 |
| <i>NAW, Non Active Waste (to be cleared)</i> | < 0.001 | < 1 | < 1 |

According to ICRP and IAEA recommendation

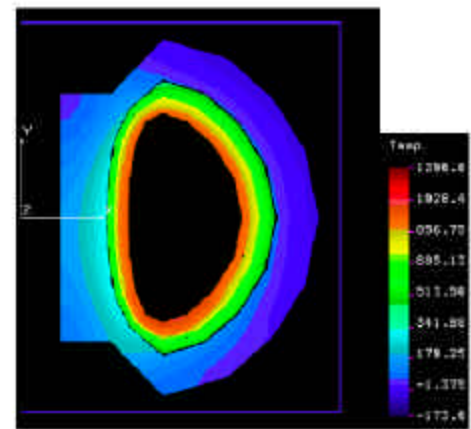
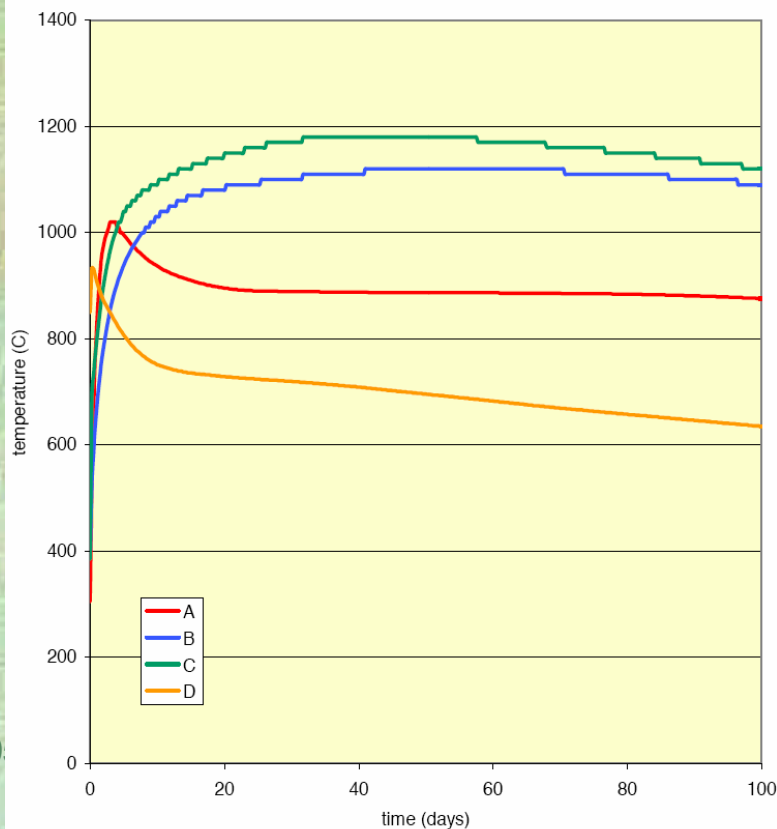
Ref.: PPCS study , EFDA

Accident (1)

- Accident sequences were assessed during the design phase of ITER and during the power plant conceptual study.
- No evacuation of the population: most severe conceivable accident driven by in plant energies lead to a dose of 18 mSv, below the threshold of 50 mSv for evacuation

Accident (2)

- Beneficial aspects in case of loss of coolant accident (LOCA): delicate balance of conditions for fusion reactions, fuel inventory sufficient only for a few minutes of burn

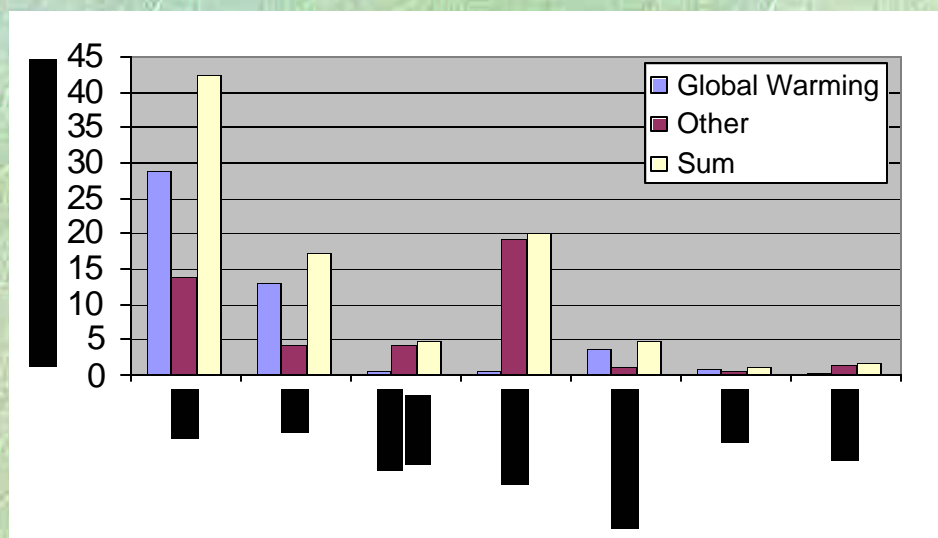
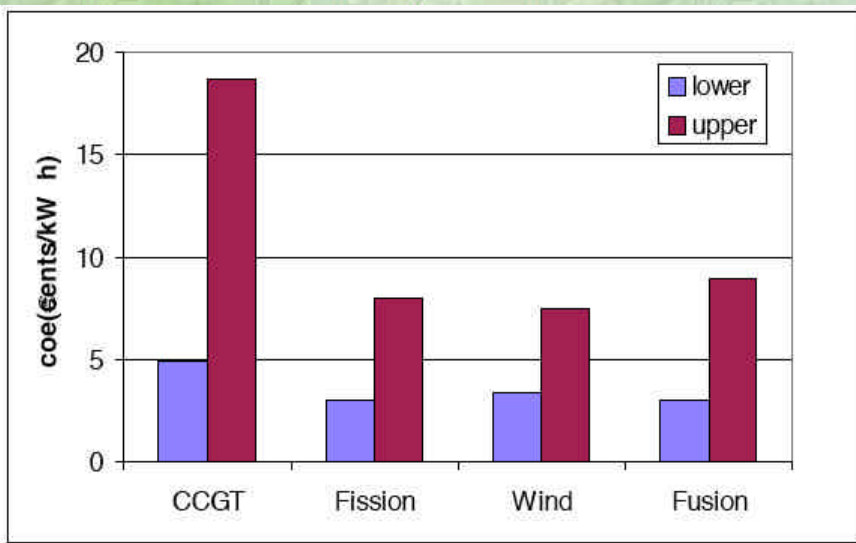


Temperature
below melting
point

Economic studies for fusion (1)

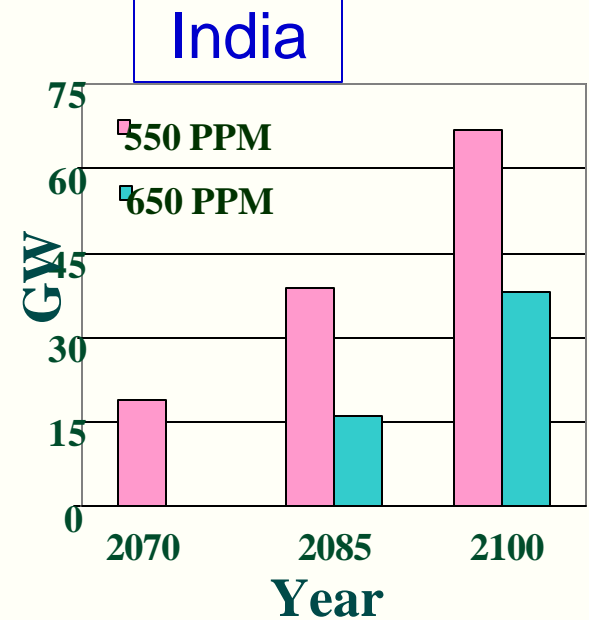
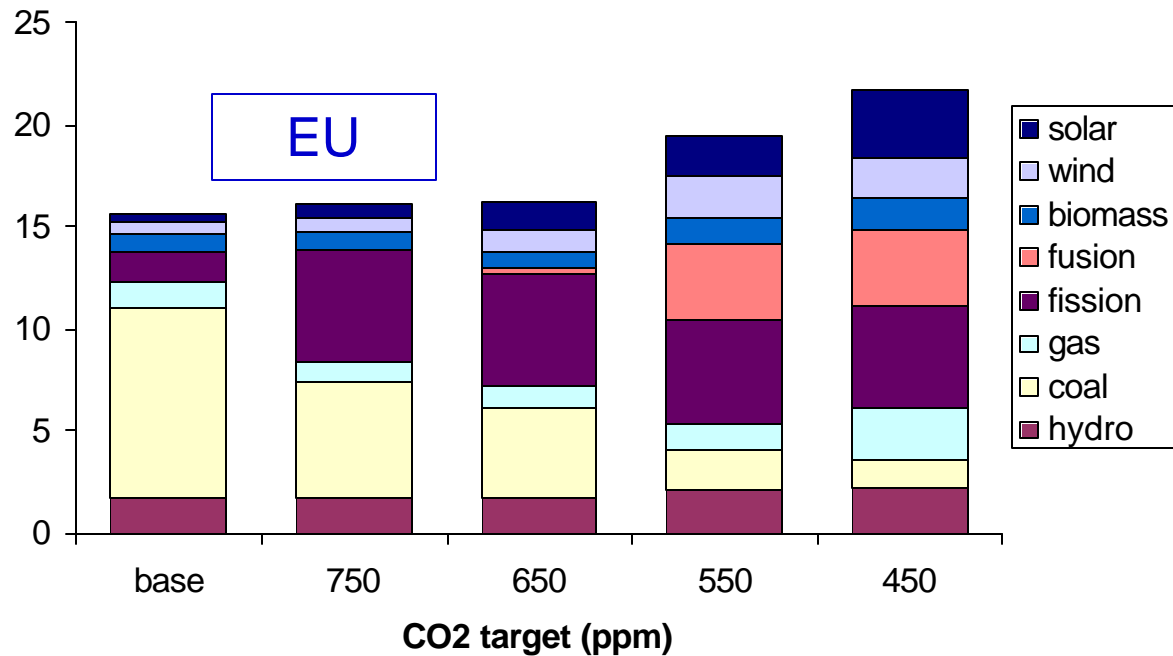
➤ Cost of electricity

External cost, based
on EU EXTERN E
methodology



Ref. SERF studies, EFDA

Economic studies for fusion (2)



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- Roadmap towards fusion

Cross sections

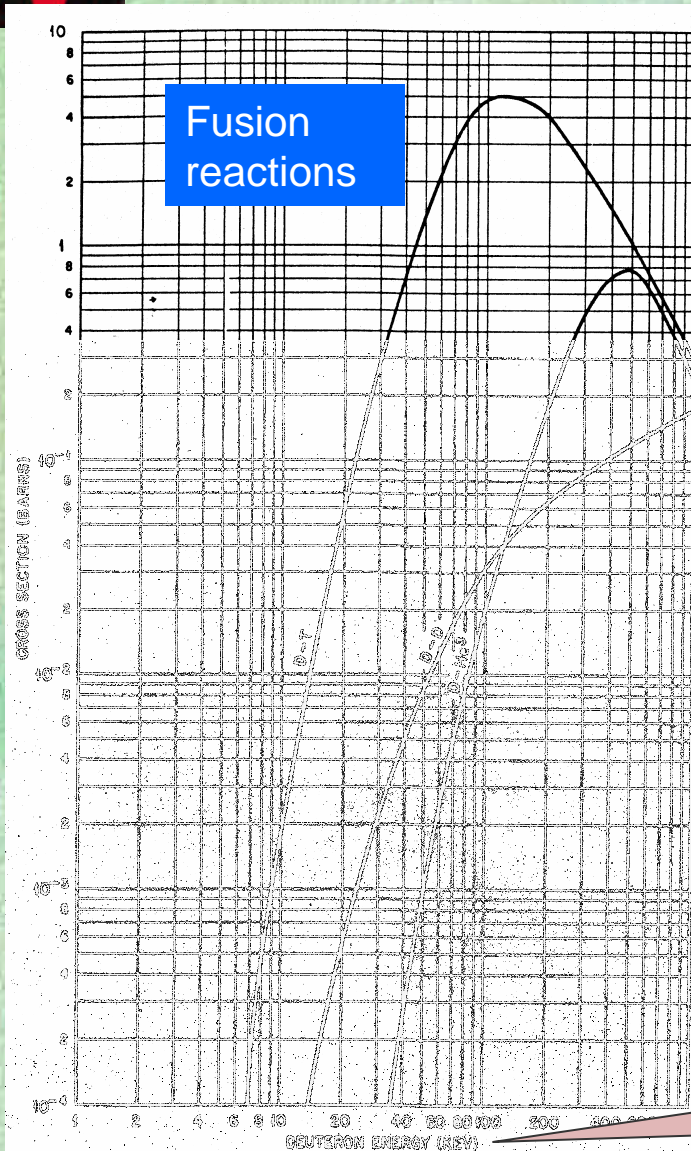
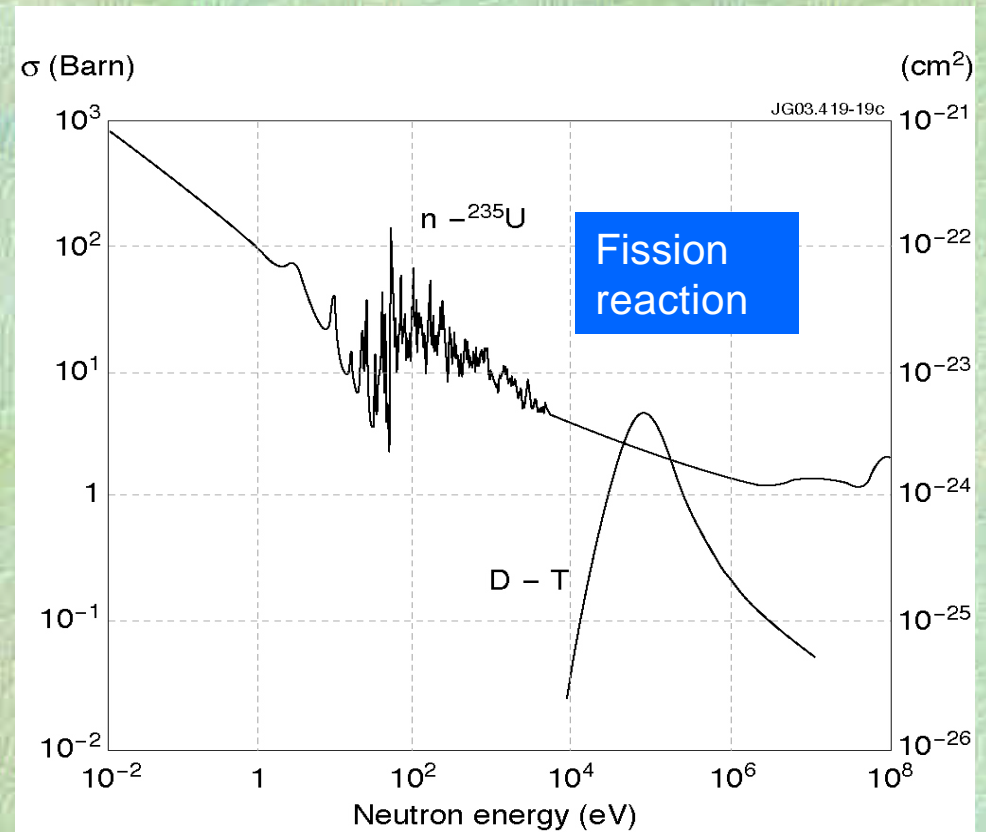


Fig. 2.3. Cross sections for D-T, D-D (total), and D-He³ reactions.



1 keV is equivalent to 10^7 °K

Mean free path of fusion reaction

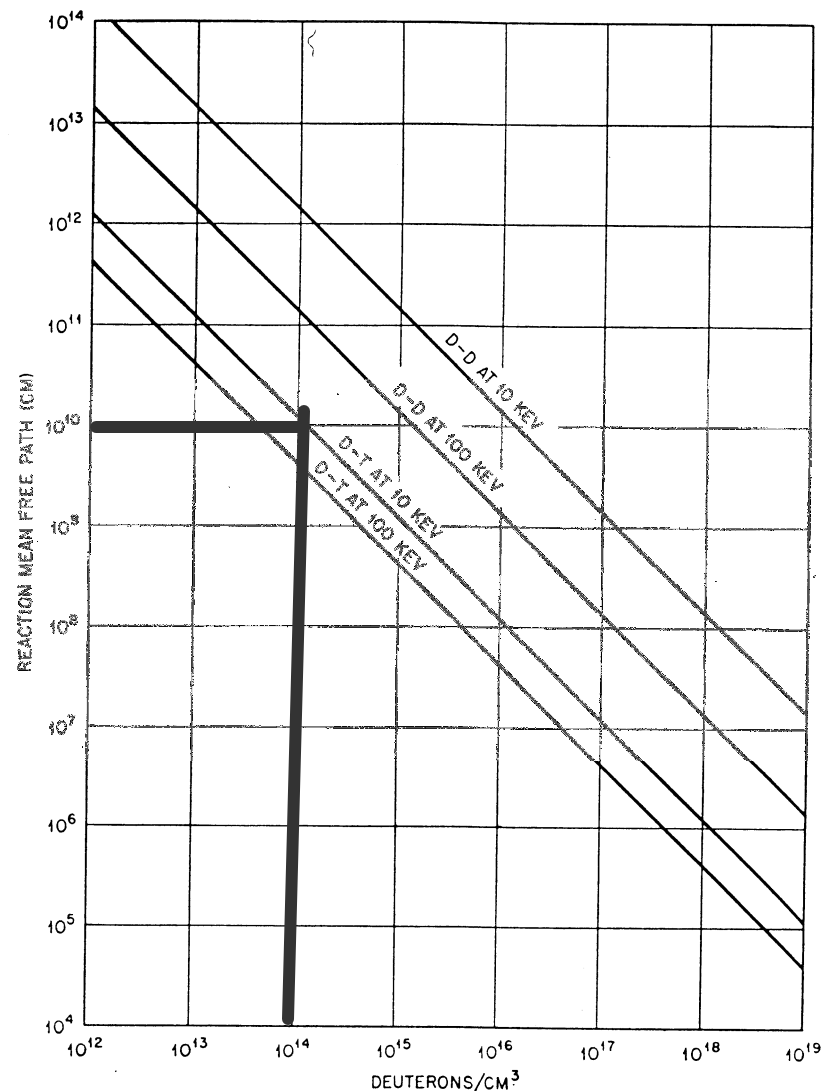


FIG. 2.5. Mean free paths for D-T and D-D (total) thermonuclear reactions.

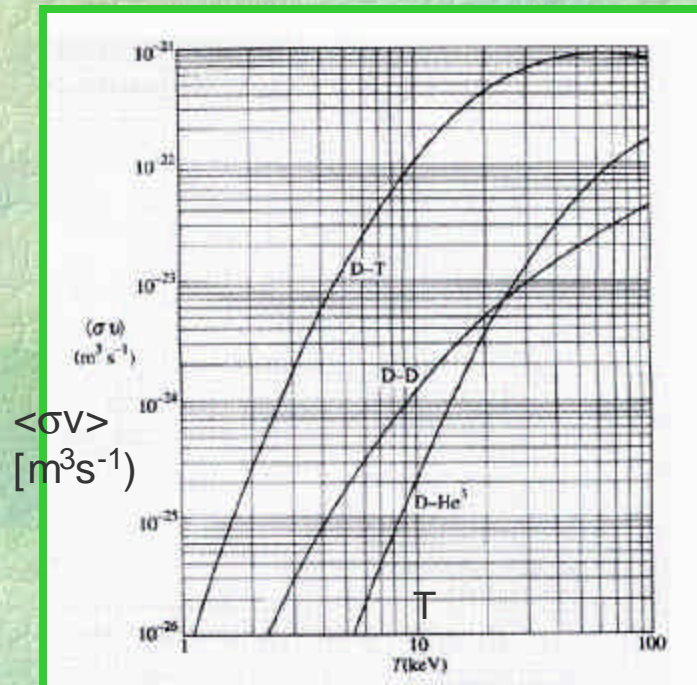
Power balance (1)

➤ Power produced by fusion reaction

$$P_{\text{fusion}} = \frac{1}{4} n^2 \langle \sigma v \rangle E_{\text{fusion}} V$$

n = Particle density of D or T

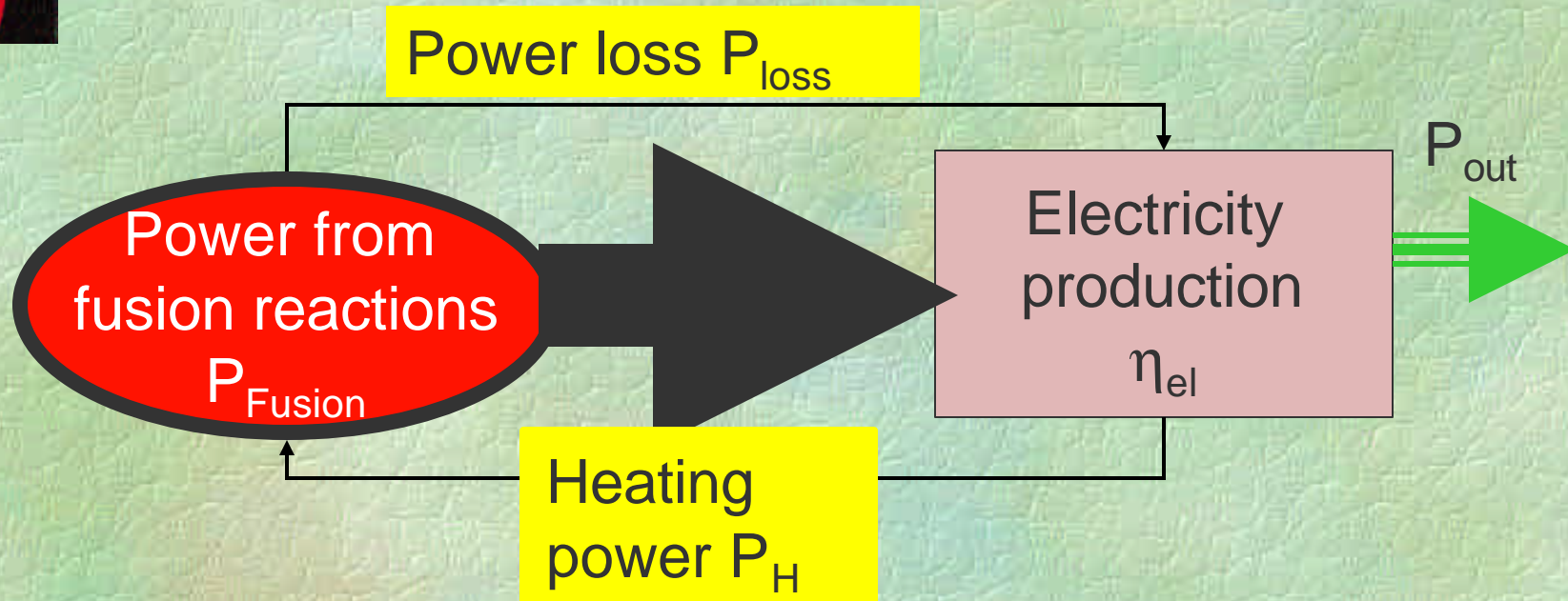
$\langle \sigma v \rangle$ is function of the temperature T



T is expressed
in keV

1 keV=10
millions
degrees

Power balance (2)



$$P_{\alpha} = P_{\text{loss}} \quad (\text{Ignition})$$

$$n \tau_E > 1.5 \times 10^{20} \text{ m}^{-3} \text{ s at } T = 10 \text{ keV } (10^8 \text{ }^\circ)$$

$$n \tau_E T > 5 \times 10^{21} \text{ m}^{-3} \text{ s keV}$$

$$n \tau_E T = \text{Fusion triple product}$$

Condition for a positive power balance

- Triple product $n\tau_E T > 5 \times 10^{21}$. Typically: $n = 10^{20} \text{ m}^{-3}$. $T = 10 \text{ keV}$, $\tau_E = 5 \text{ s}$
- Another important quantity:

$$Q = \frac{P_{\text{Fusion}}}{P_{\text{External heating}}}$$

Q is infinite at “ignition”, where the power loss P_{loss} is compensated by the P_{α}

For the operation of a reactor, Q is of the order of 40

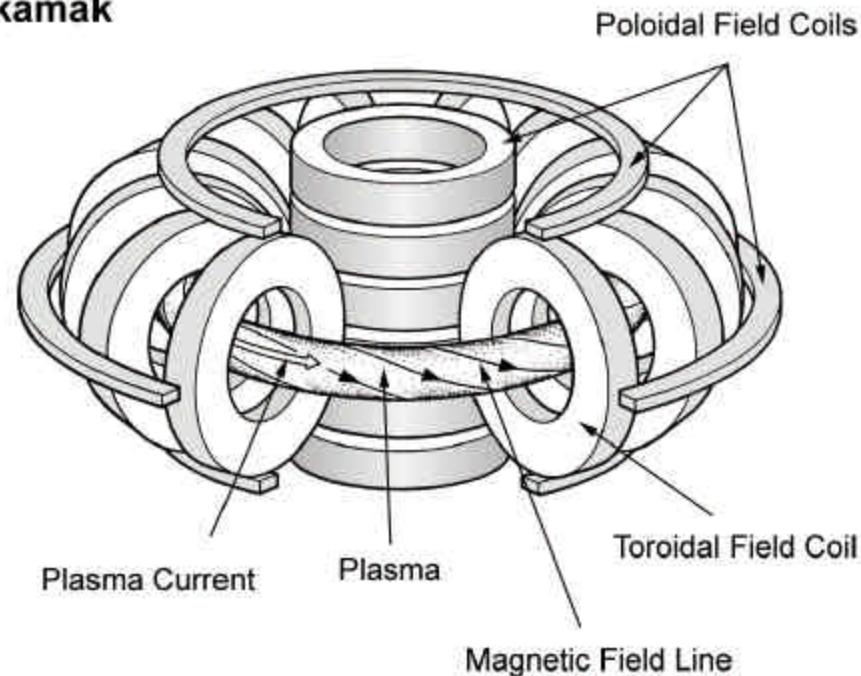
Confinement of the plasma

- A gas at temperature above about 10^4 °K is ionized and formed a plasma.
- Definition of a plasmas: ionized gas with global charge neutrality and where collective effect dominates
- How to confine a plasma? Use of magnetic field
- Two concepts. Tokamak (such as ITER) and stellarator

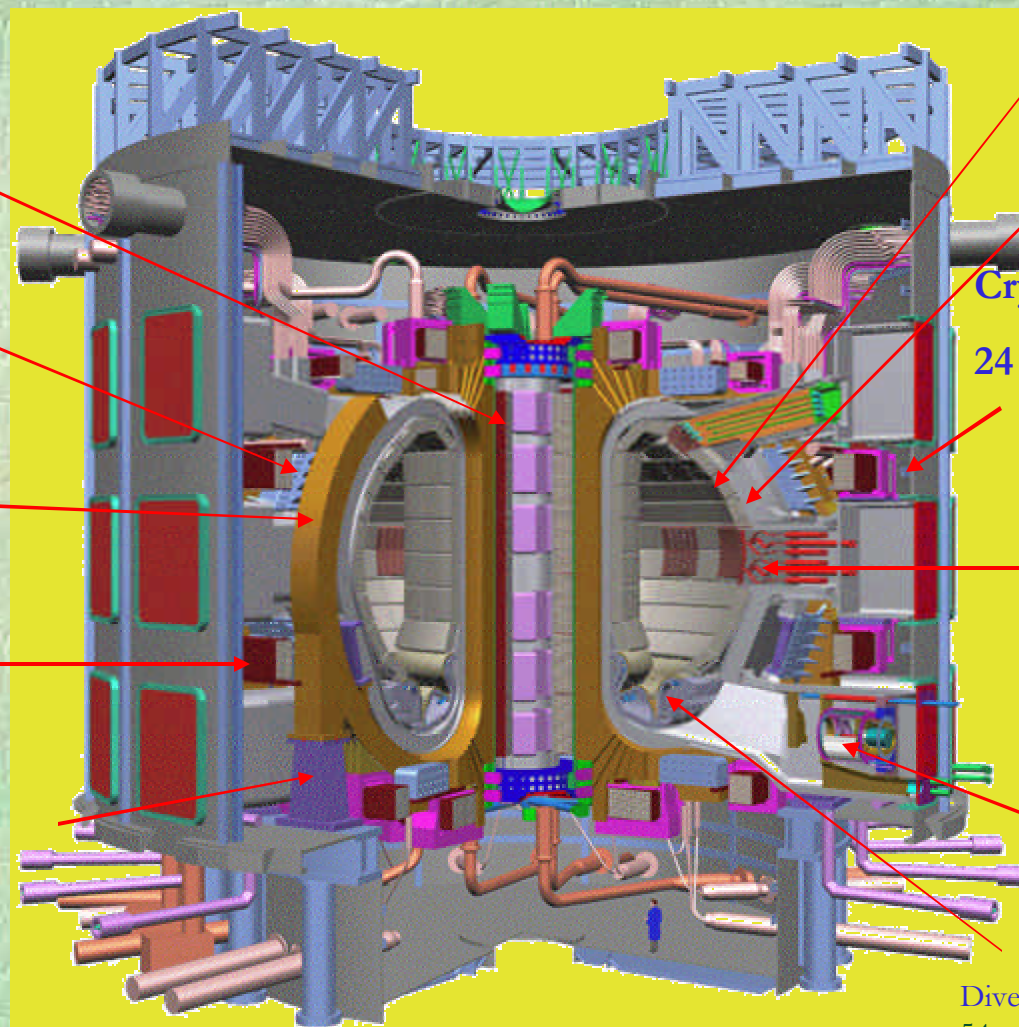
Tokamak plasma confinement

- The plasma in a tokamak is confined by magnetic fields: toroidal field created by coils and poloidal field created by a current carried by the plasma of toroidal shape

Tokamak



ITER tokamak



Central
Solenoid
 Nb_3Sn , 6
modules

Outer Intercoil
Structure

Toroidal Field Coil
 Nb_3Sn , 18, wedged

Poloidal Field Coil
 Nb-Ti , 6

Machine Gravity Supports

Blanket Module
421 modules

Vacuum Vessel
9 sectors

Cryostat
24 m high x 28 m dia.

Port Plug (IC
Heating)
6 heating
3 test blankets
2 limiters/RH
rem.
diagnostics

Torus Cryopump
8

Divertor
54 cassettes

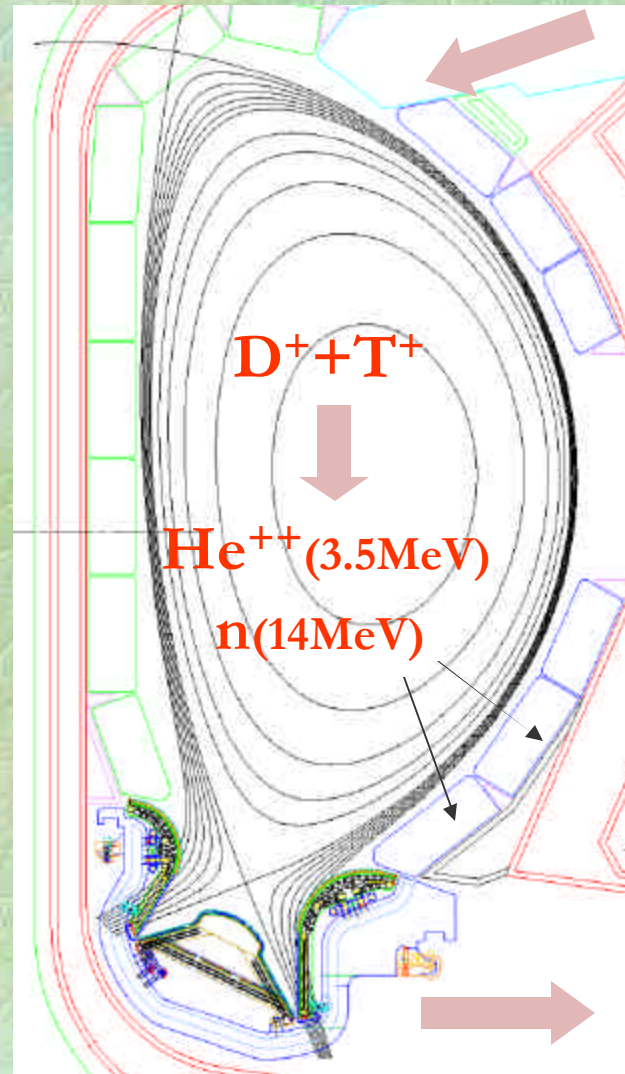
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ITER plasma

Plasma

- V: 840m^3
- R/a: $6.2\text{m} / 2\text{m}$
- Vertical elongation: 1.85
- Triangularity: 0.45
- Density: 10^{20}m^{-3}
- Temperature: 17keV
- Fusion power : 500MW
- Plasma current : 15MA
- Toroidal magnetic field: 5.4 T



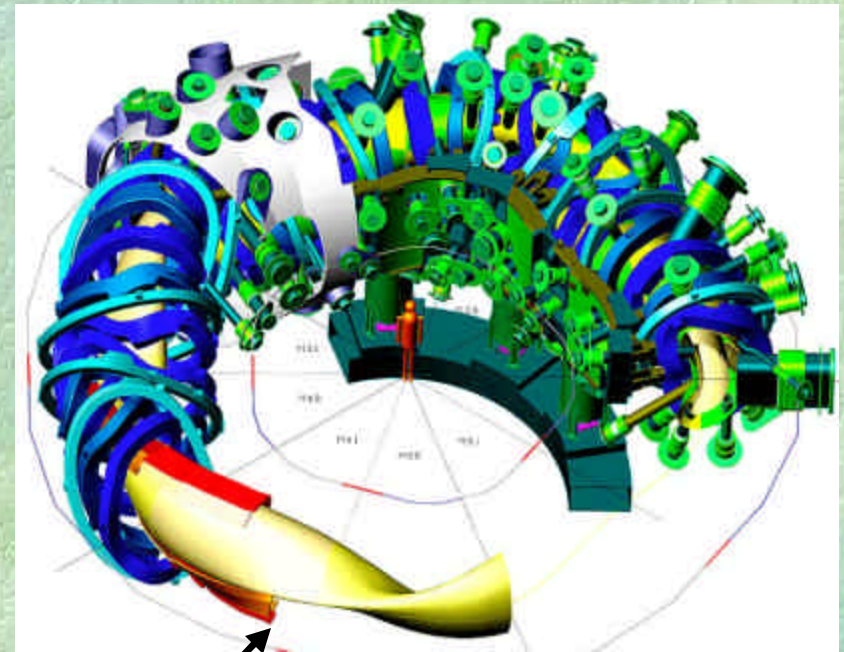
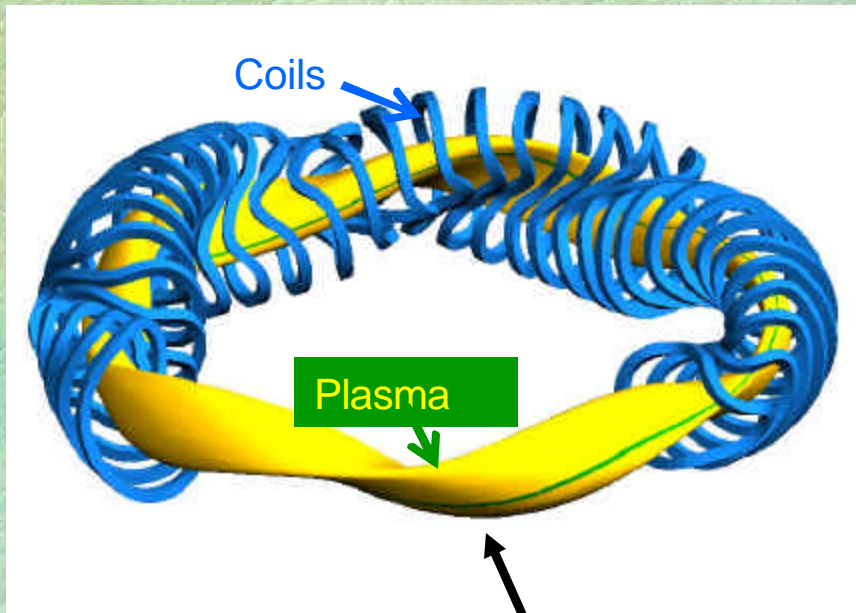
Courtesy : ITER IT

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$\text{He}, \text{D}_2, \text{T}_2,$
impurities²⁵

Stellarator plasma confinement

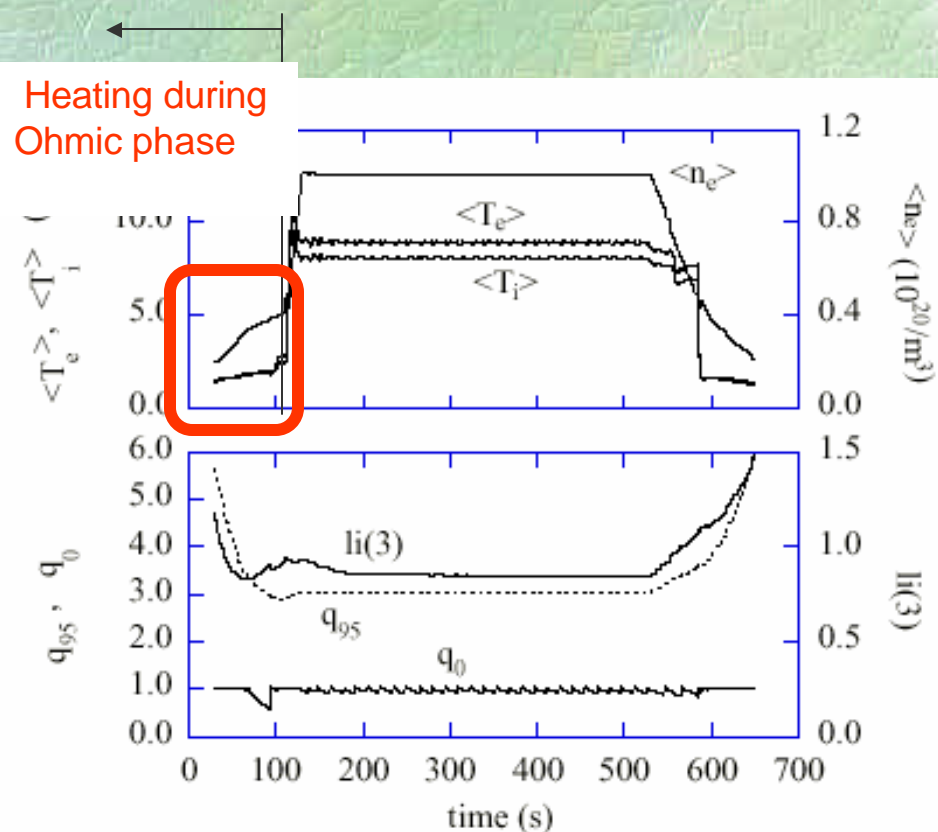
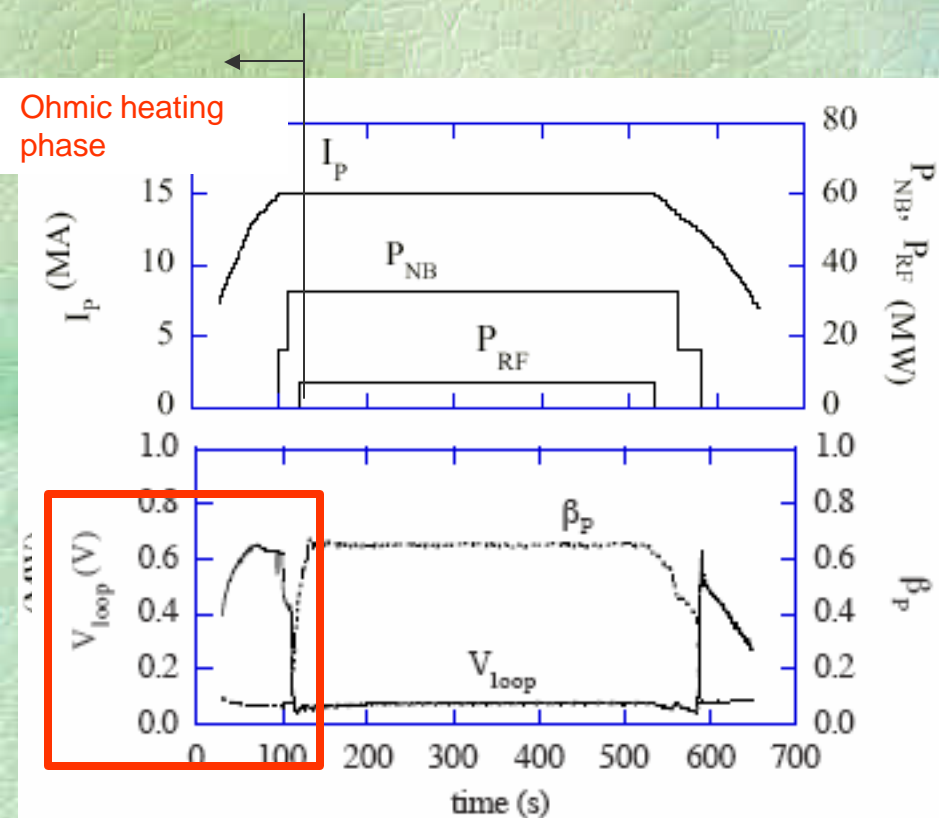
- The plasma is confined by magnetic field created only by external coils



Physicist view - W7X - Engineer view

Plasma heating (1)

➤ In a tokamak, heating is performed by Joule heating due to the plasma current (Example from simulation of ITER)



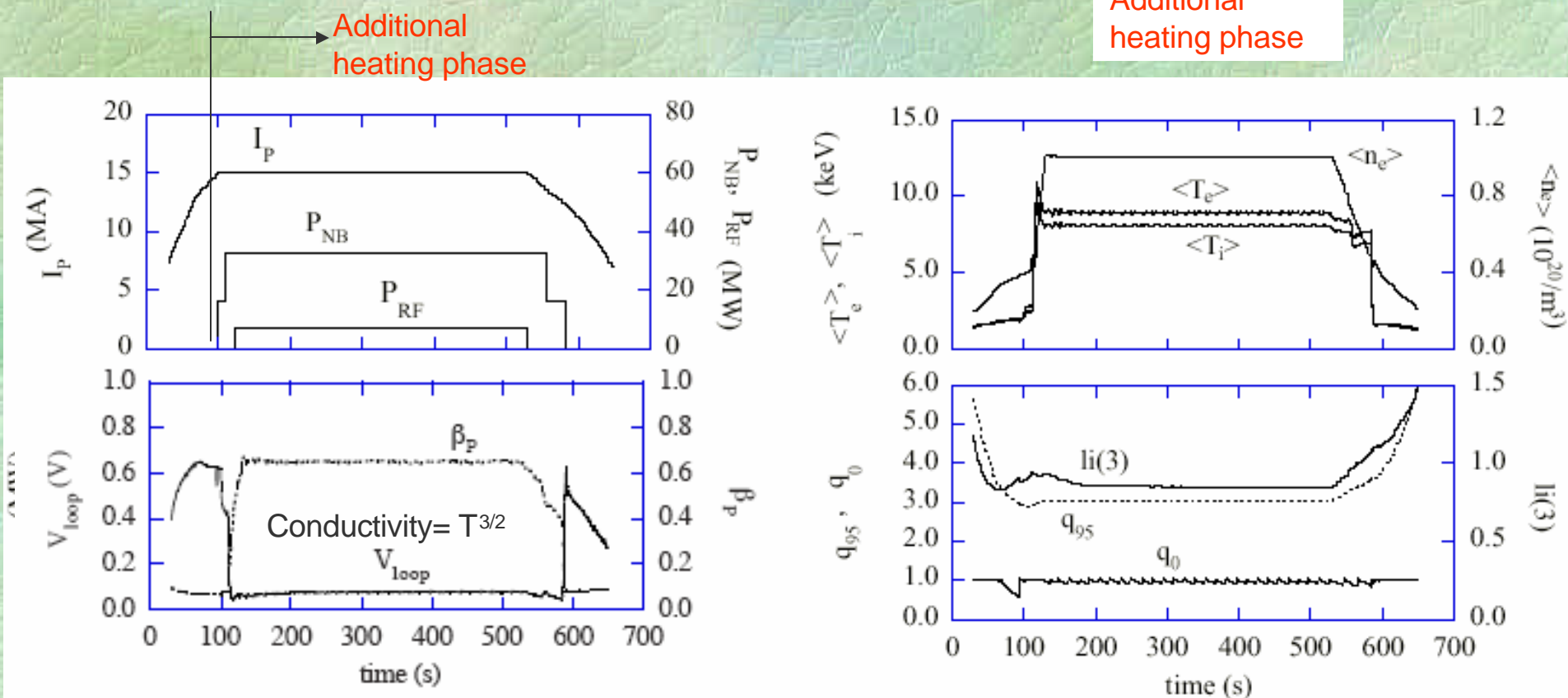
Heating (2)

- Ohmic heating decreases with temperature since the plasma electrical conductivity increases as $T^{3/2}$
- Additional heating by RF waves at
 - Ion cyclotron frequency (50-100 MHz for ITER)
 - Electron cyclotron frequency (170 GHz for ITER)
 - Lower hybrid frequency, a magnetized plasma resonance (5 GHz for ITER)

Heating (3)

➤ Heating by injection of energetic neutral beam (1MV, 40 A for ITER)

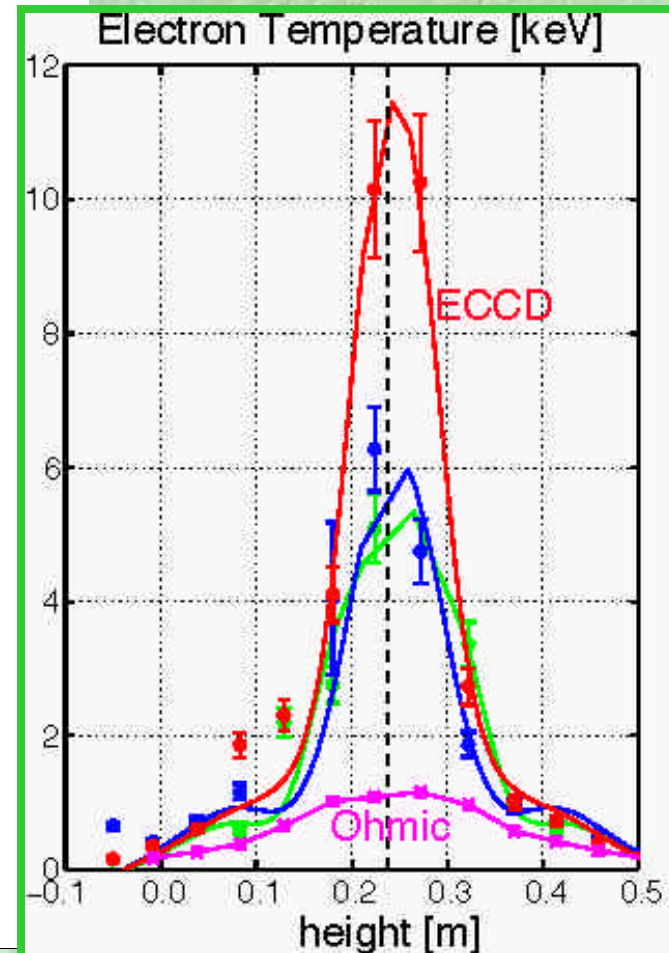
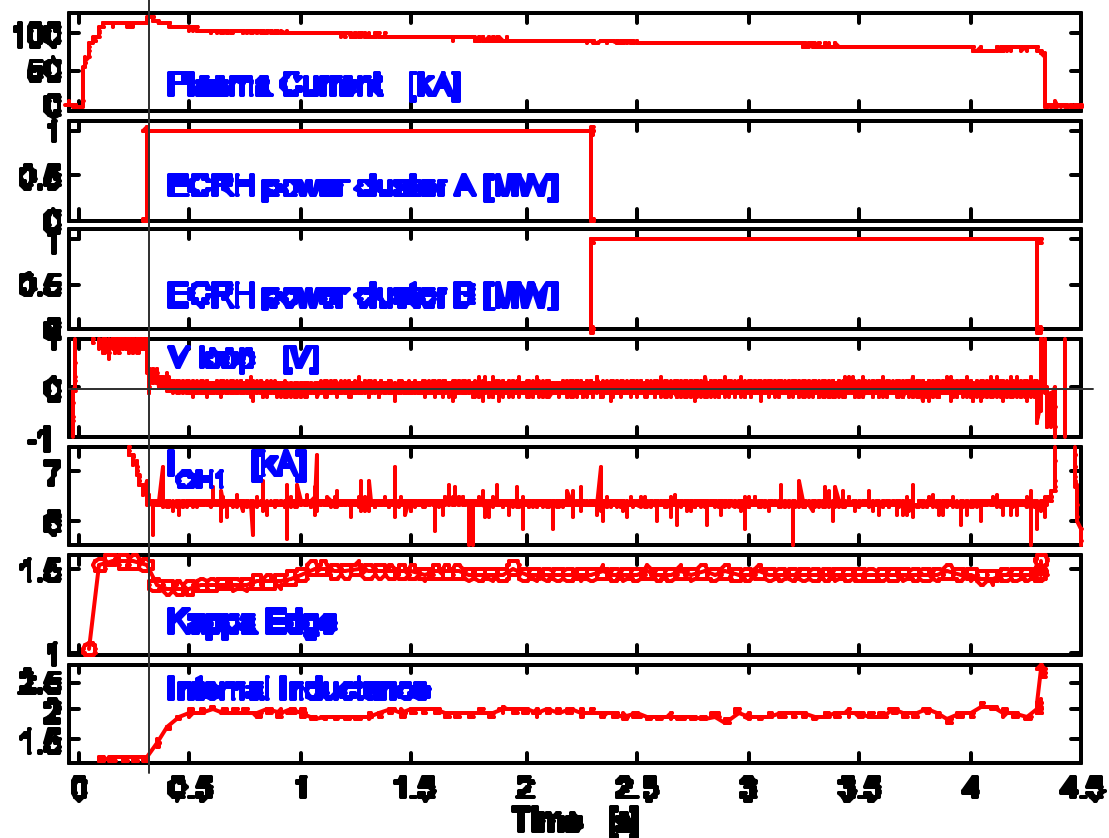
Additional heating phase



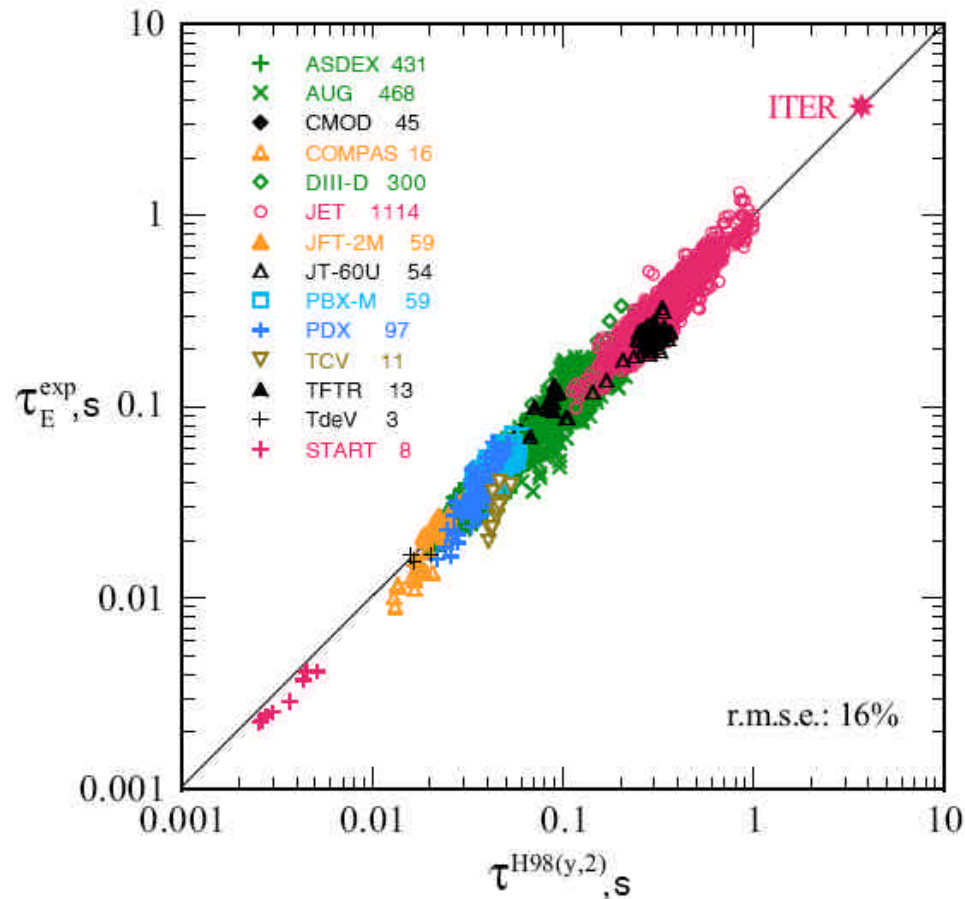
Heating (4)

- Example from the Lausanne tokamak: Additional heating by electron cyclotron wave

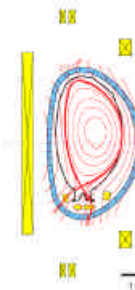
$$P_{\text{ohmic}} = \text{Plasma current} * V_{\text{loop}}$$



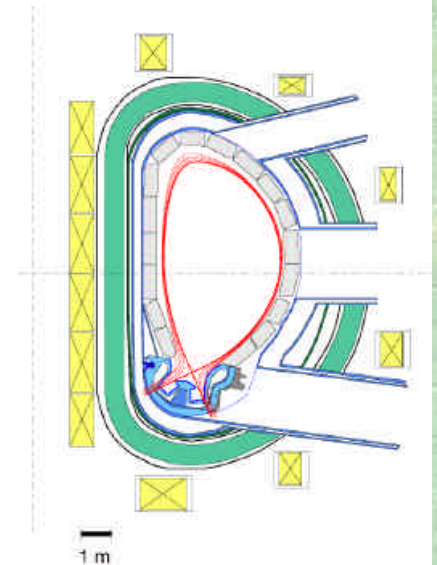
Energy confinement



JET
R=3m



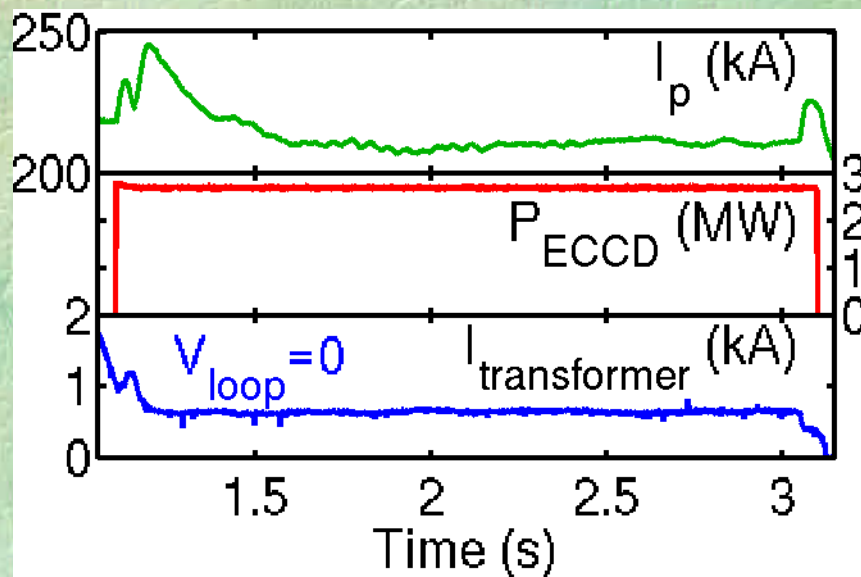
ITER R=6.2m



$$\tau_E^{H98(y,2)} = 0.0562 I^{0.93} B^{0.15} \bar{n}_{19}^{-0.41} P^{-0.69} R^{1.97} \kappa_a^{0.78} \epsilon^{0.58} M^{0.19}$$

Current drive (1)

- Issue: in a tokamak how do you maintain the plasma current which is induced through a transformer?
- Injection of RF wave or neutral beam can supply the plasma current without the transformer
- Example of the sustainment of the plasma current by injection of waves at the electron cyclotron frequency in the Lausanne tokamak TCV

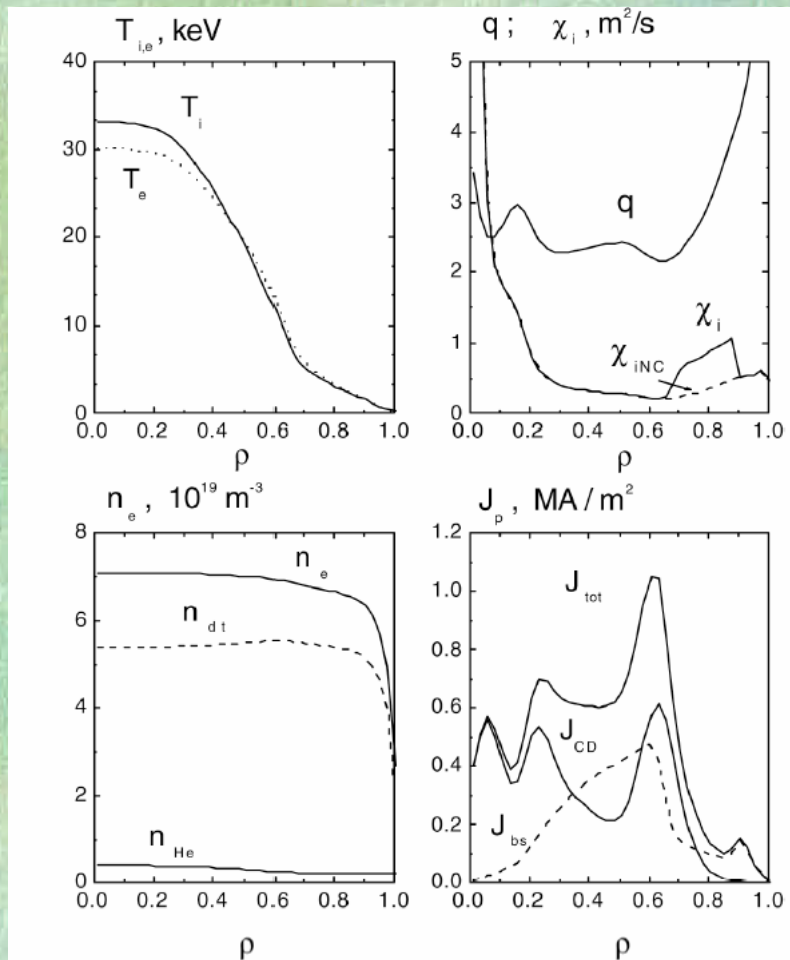


Plasma current I_p is maintained by P_{ECCD}

$I_{transformer}$ = Constant -->
No induced plasma current

Current drive (2)

➤ Example of plasma current sustainment simulation for ITER



$$Q = 6$$

$$P_{fusion} = 360 \text{ MW}$$

$$I_P = 9 \text{ MA}$$

$$P_{LH} = 29 \text{ MW}$$

$$P_{NB} = 30 \text{ MW}$$

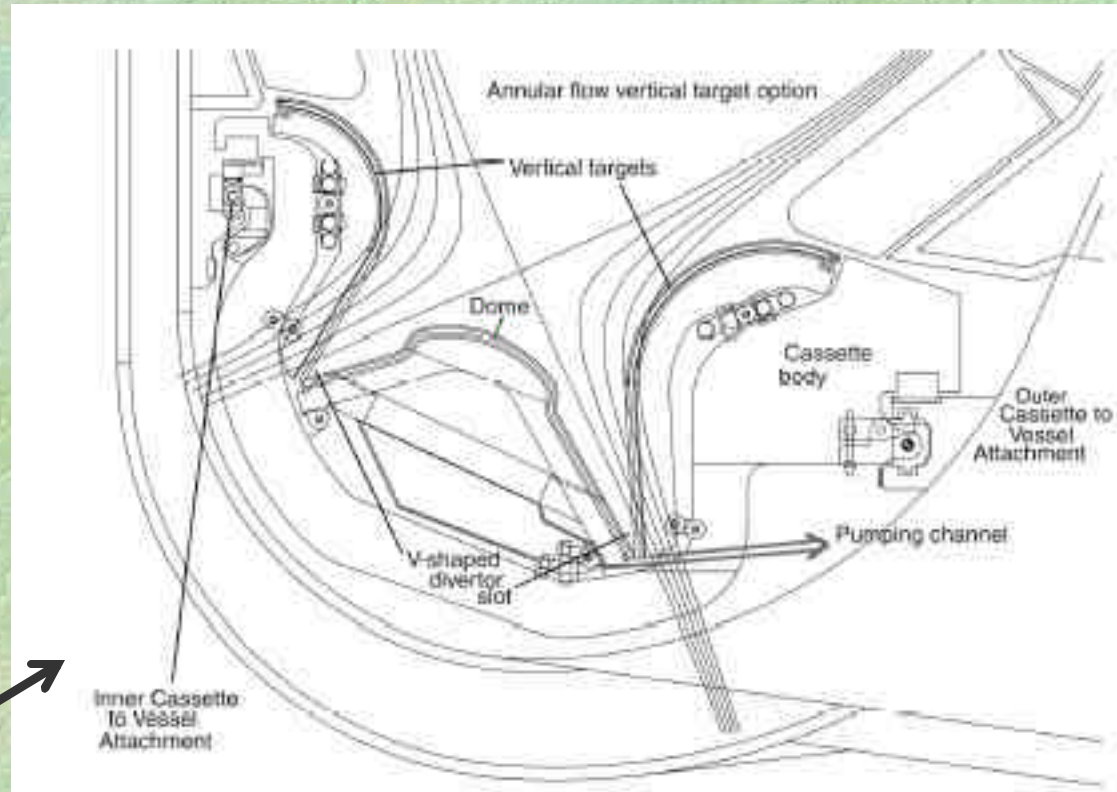
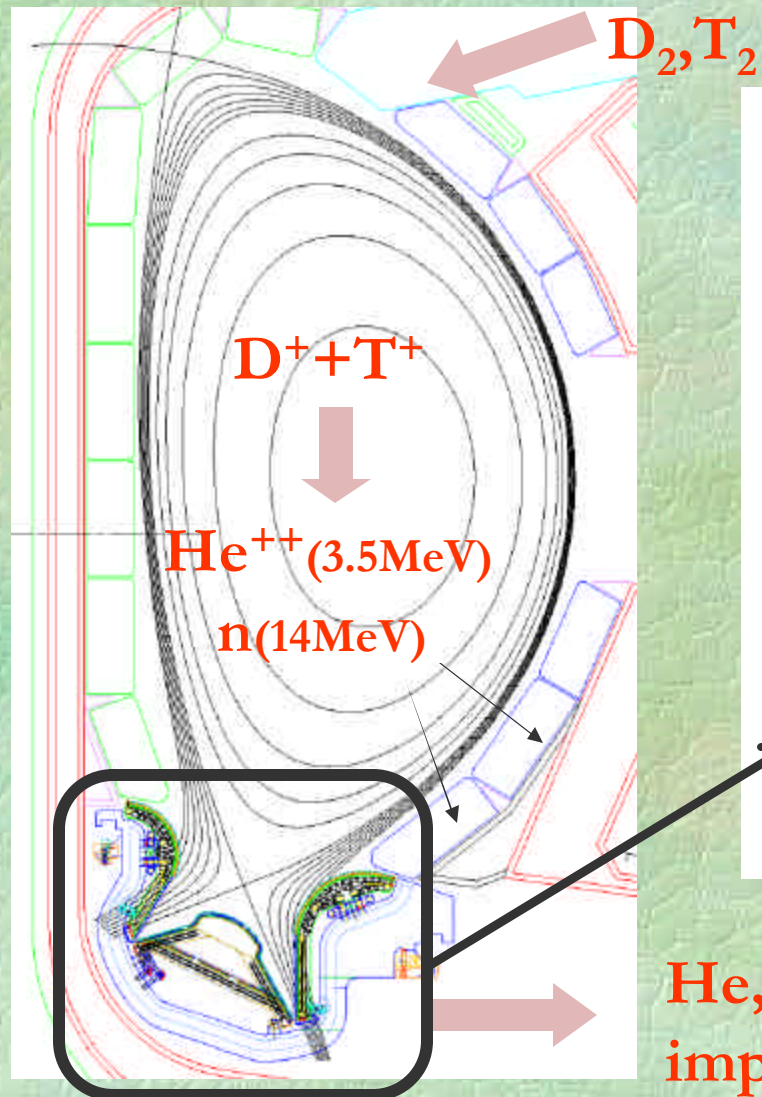
$$I_{CD}/I_P = 52\%$$

$$I_{BS}/I_P = 48\%$$

Plasma power exhaust: Divertor

- Divertor function: remove the major part of the energy of the He particles, the He ashes and impurities
- Issues : High heat load on the divertor components. In ITER, heat flux of 10 MWm^{-2} in steady state with transient (10 s) up to 20 MWm^{-2} .

Divertor



He, D_2, T_2 ,
impurities

ITER

ITER is the next international (Partners: China, EU, Japan, Korea, Russia, USA, India has requested to be member) fusion device, which is designed to produce significant fusion power during long pulse

Major radius R 6.2m

Minor radius a 2.0 m

Plasma current I_p 15 MA

Elongation 1.7

Plasma volume 837 m³

Heating power 73 MW

B_T 5.3 T

Neutron flux 0.57 MW/m²

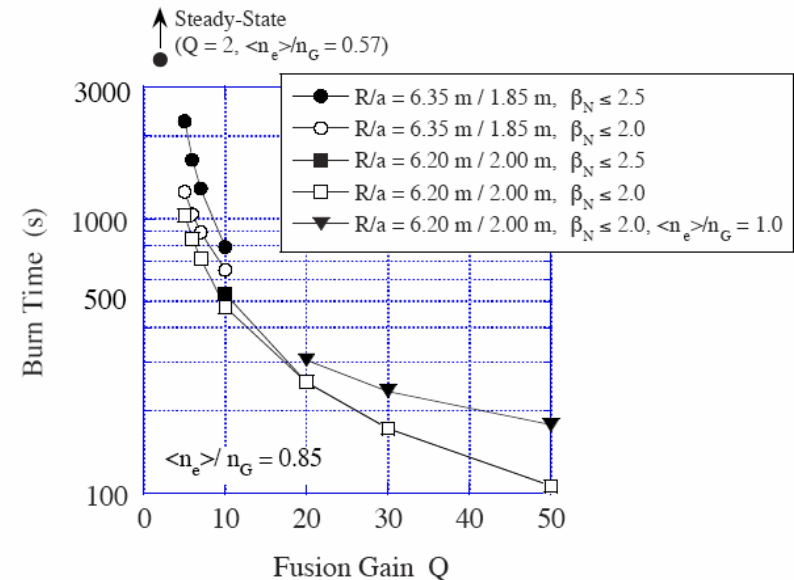
Fusion power 500-700 MW

(thermal) during 400s

Electrical power 500MW

required

400 MVA_r



ITER physics goals

ITER is designed to

- produce a **plasma dominated by α -particle heating**
- produce a **significant fusion power amplification factor** ($Q = 10$) in long-pulse operation
- aim to achieve **steady-state operation** of a tokamak ($Q = 5$)
- retain the possibility of exploring '**controlled ignition**' ($Q = 30$)

ITER technical objectives

➤ From a technological point , ITER goals are:

- demonstrate **integrated operation of technologies** for a fusion power plant (inclusive heating systems
- **test components** required for a fusion power plant
- test concepts for a **tritium breeding module**
- **demonstrate the safety characteristic** of a fusion power plant

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Technology

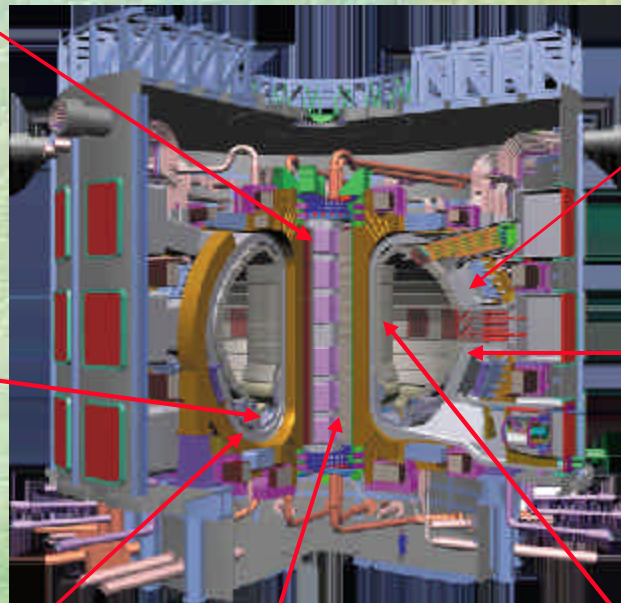
Many technologies have been developed in view of ITER

CENTRAL SOLENOID MODEL COIL



Radius 3.5 m
Height 2.8m
 $B_{\max} = 13 \text{ T}$
 $W = 640 \text{ MJ}$
0.6 T/sec

VACUUM VESSEL SECTOR



Double-Wall, Tolerance $\pm 5 \text{ mm}$

REMOTE MAINTENANCE OF
DIVERTOR CASSETTE



Attachment Tolerance $\pm 2 \text{ mm}$

BLANKET MODULE



HIP Joining Tech
Size : 1.6 m x 0.93 m x 0.35 m

TOROIDAL FIELD MODEL COIL



Height 4 m
Width 3 m
 $B_{\max} = 7.8 \text{ T}$
 $I_{\max} = 80 \text{ kA}$

DIVERTOR CASSETTE



Heat Flux $> 15 \text{ MW/m}^2$, CFC/W



4 t Blanket Sector
Attachment Tolerance $\pm 0.25 \text{ mm}$

Material science

- Material in a fusion reactor should have low activation (Cf. Viewgraphs Waste 2) and retain their mechanical properties under irradiation by the 14 MeV neutrons

Effect on the microstructure (1)

- Transmutation nuclear reactions yield the formation of impurities (e.g. H, He atoms).
- Atomic displacement cascades produce point structure defects (vacancies, interstitials).

Nuclear reactions

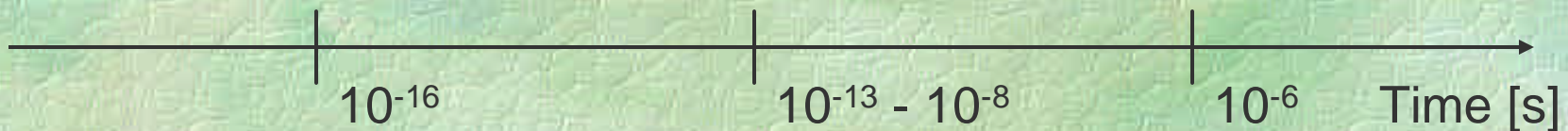
Production of
impurities
(He, H)

Cascades

Production of
vacancies and
interstitials

Diffusion processes

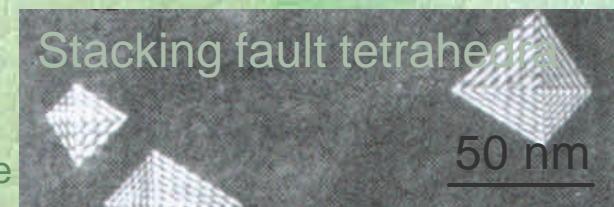
Formation of the
final microstructure



Effect on the microstructure (2)

- The final microstructure of the irradiated material results from interactions between the various irradiation-induced defects. It can be formed of:

Small defect clusters
 Dislocation loops
 Stacking fault tetrahedra
 Precipitates
 Voids
 He bubbles



Effect on the material properties

Physical properties:

Decrease of electrical conductivity (low temperatures)

Decrease of thermal conductivity (ceramic materials)

Mechanical properties:

Hardening (H)

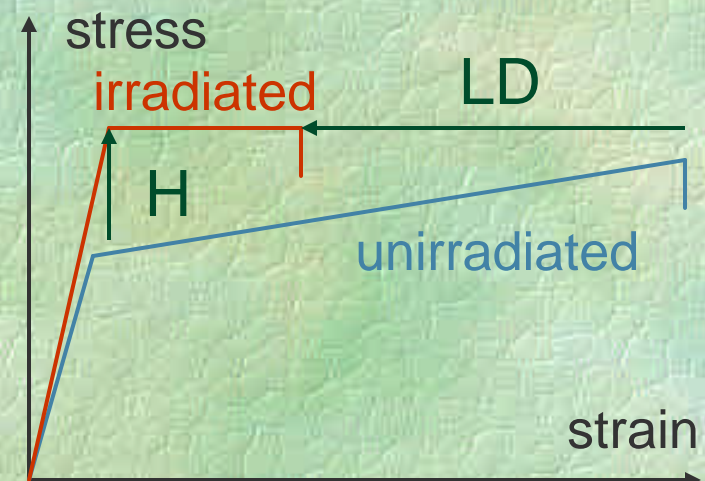
Loss of ductility (LD)

Loss of fracture toughness

Loss of creep strength

Dimensional stability:

Swelling



Characterisation of irradiation damage

↻ Dpa= displacement per atom

| MW _y / m ² | n . m ⁻² | dpa (Fe) |
|----------------------------------|---------------------------|-----------|
| 1 | $1.4 \cdot 10^{25}$ | 9.5 |
| 0.3 – 1 (ITER) | $0.4 - 1.4 \cdot 10^{25}$ | 2.8 – 9.5 |
| 3 – 4 (DEMO reactor) | $4 - 5.6 \cdot 10^{25}$ | 28 – 76 |
| 10 – 15 (REACTOR) | $14 - 21 \cdot 10^{25}$ | 95 – 143 |

- He production : 10 appm/ dpa
- H production : 40 appm/ dpa

The main difficulty is the non availability of suitable neutron sources : energy = 14 MeV and high fluence

Material for fusion reactor

Criteria:

Specific radioactivity

Radioactive decay heat

Half-life radio nuclides

Waste disposal (Cf Viewgraph Waste 3)

Candidate materials presently under developement have a chemical composition based on low activation elements (Cf. Viewgraph Waste 3):

Fe, Cr, V, Ti, W, Ta, Si, C

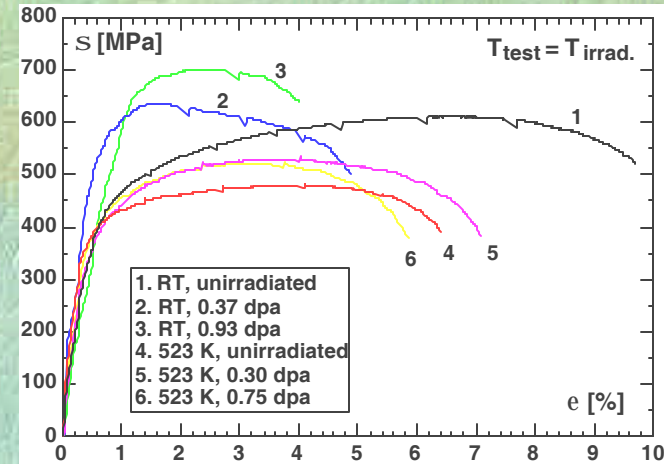
Steel of the 9Cr type such as EUROFER 97: 8.9 wt.% Cr, 1.1 wt.% W, 0.47 wt.% Mn, 0.2 wt.% V, 0.14 wt.% Ta, 0.11 wt.% C, Fe for the balance.

SiC, in a matrix of SiC

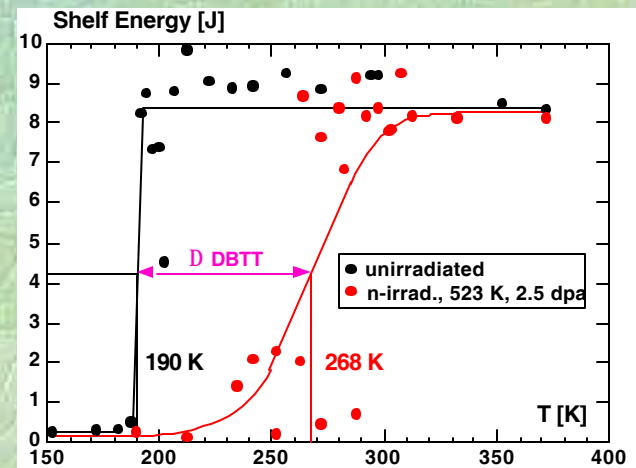
Va alloys

Change in mechanical properties (1)

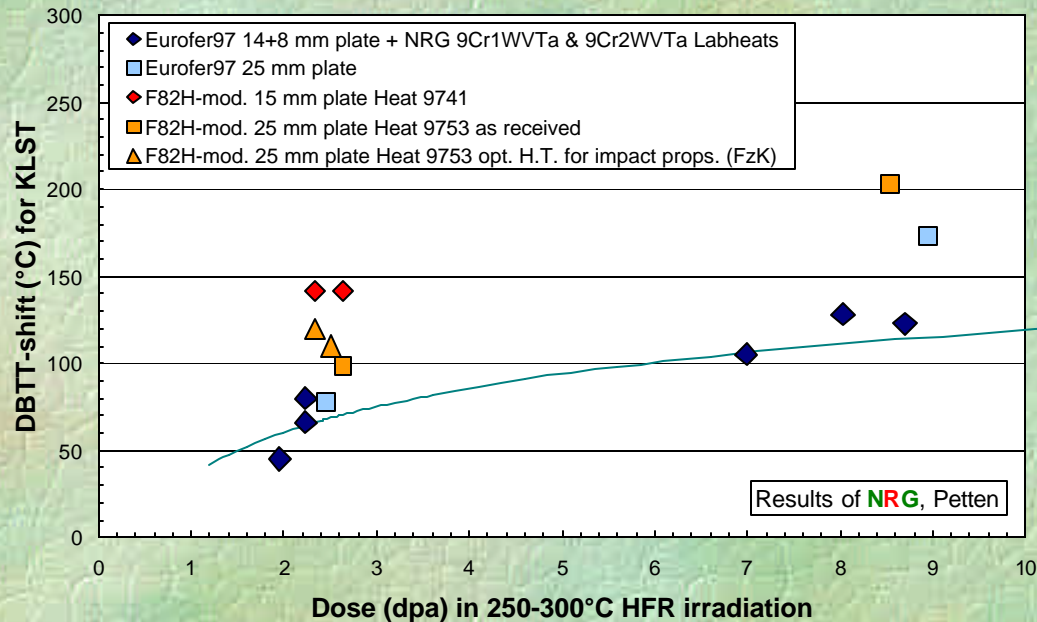
➤ Hardening and loss of ductility



➤ Change in ductile to brittle transition temperature, $\Delta DBTT$



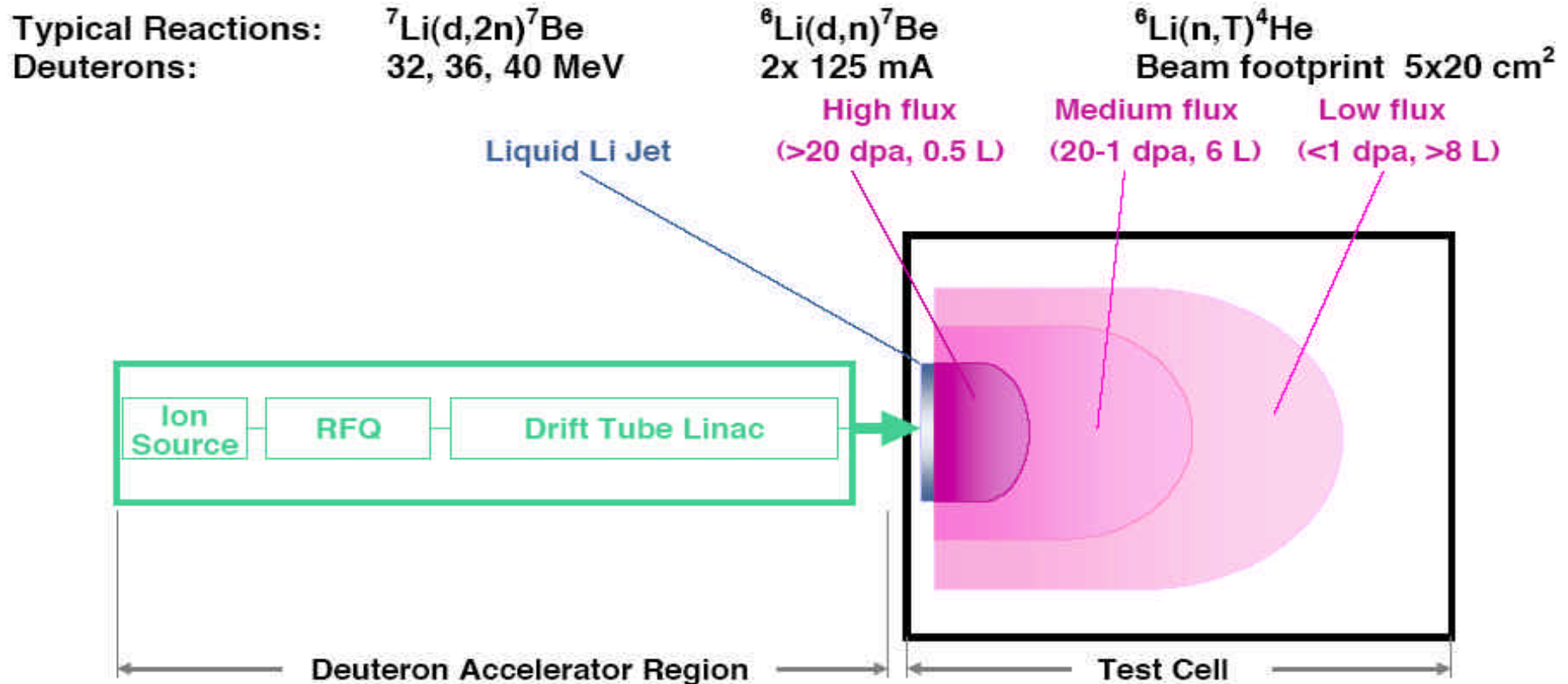
Change in mechanical properties (2)



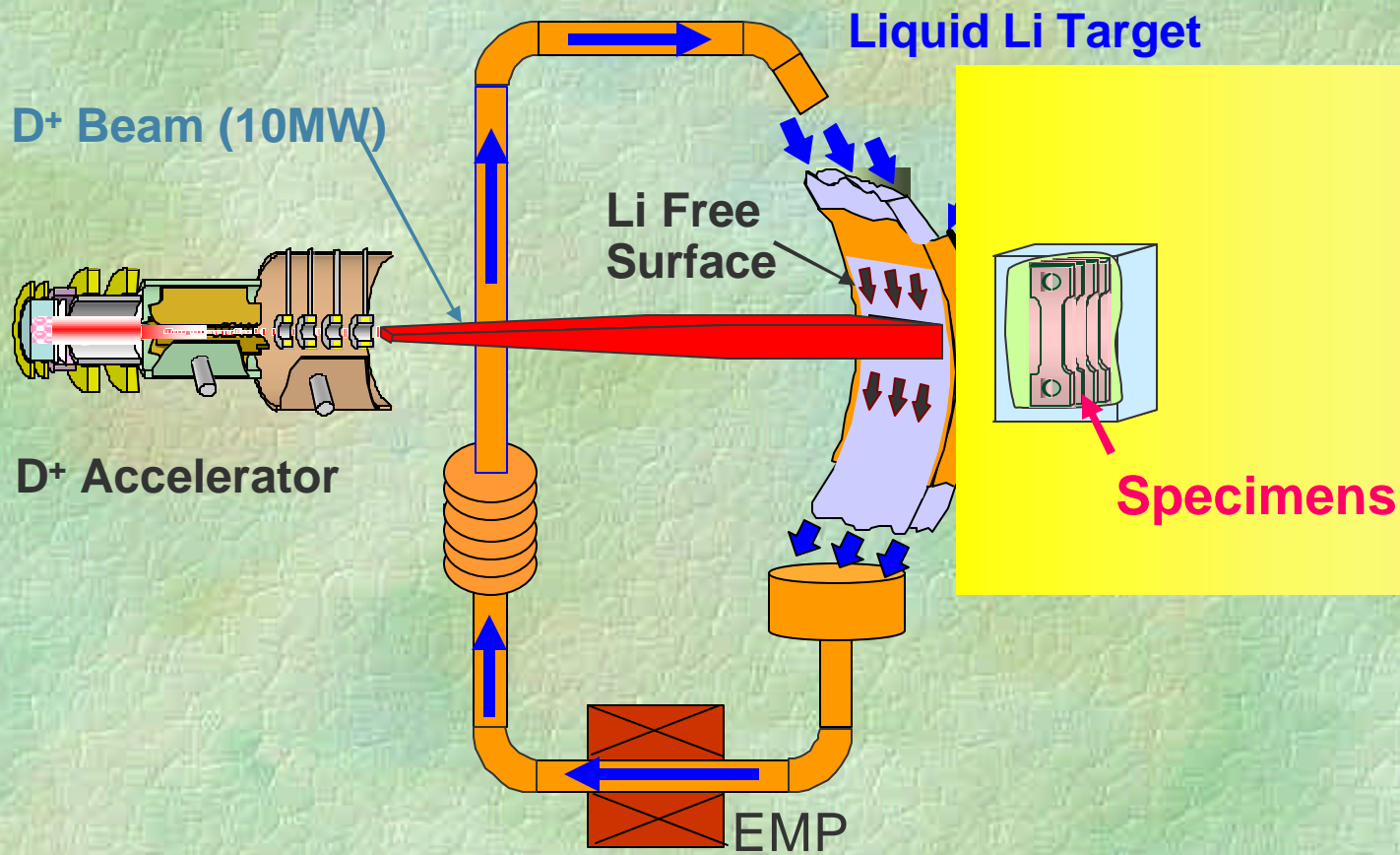
J. Rensman, E. Lucon, J. Boskeljon, J. van Hoepen, F.P. van den Broek,
R. den Boef, M. Jong, P. ten Pierick,
Irradiation Resistance of Eurofer97 at 300°C up to 10 dpa, ICFRM-11

IFMIF (1)

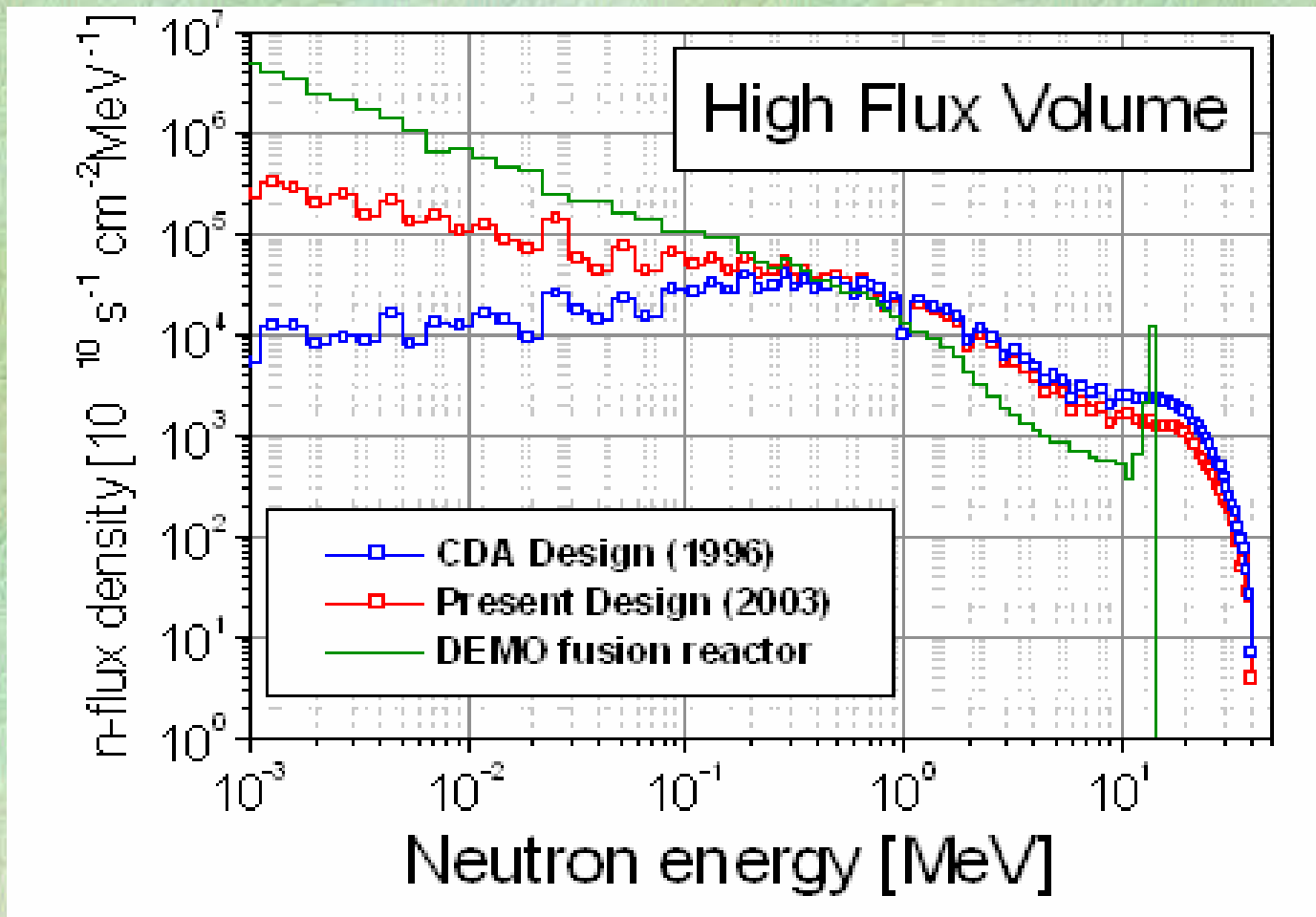
- International fusion material irradiation facility IFMIF: a neutron source capable of simulating the fusion neutron with high flux



IFMIF (2)

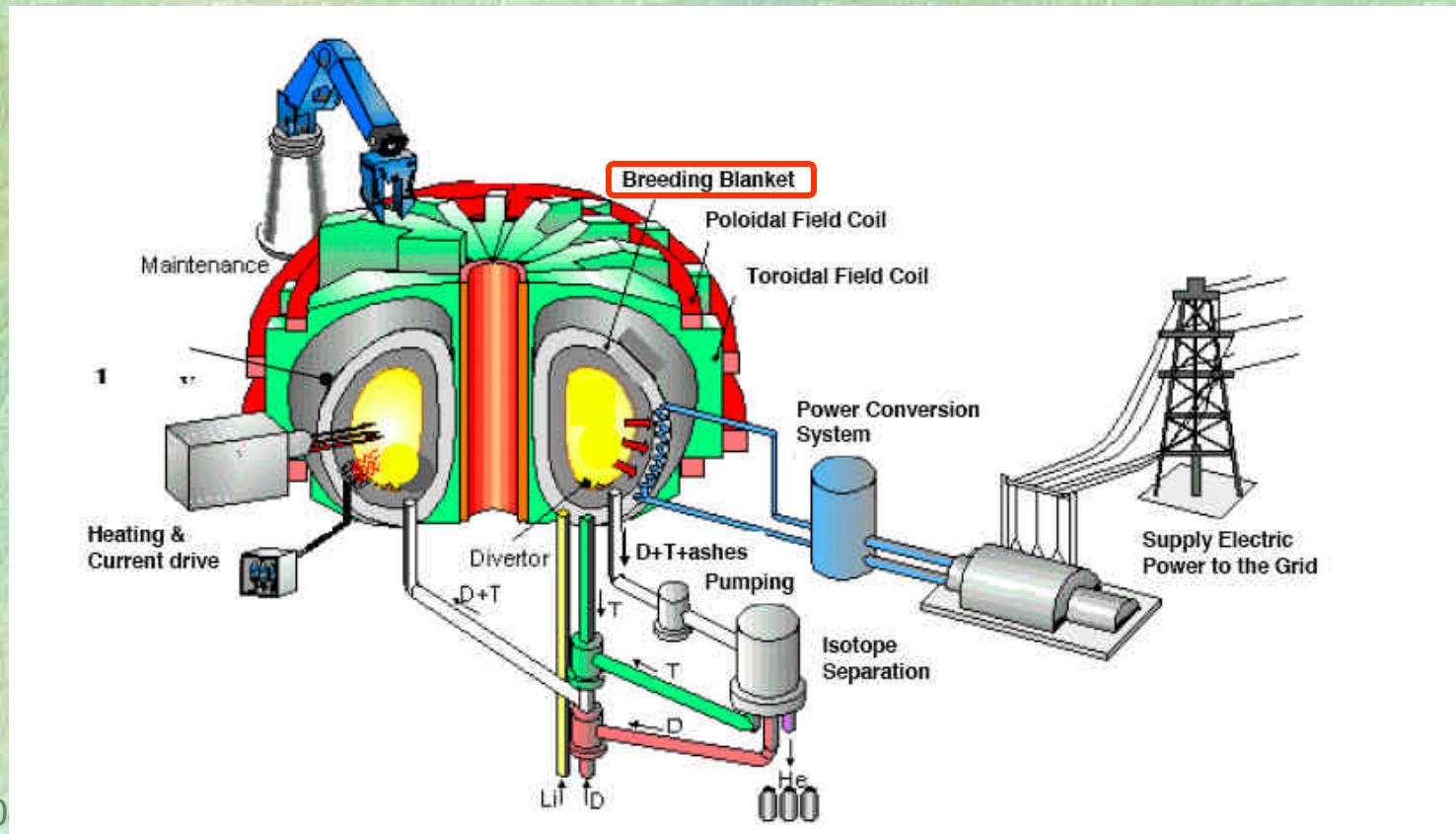


IFMIF (3)



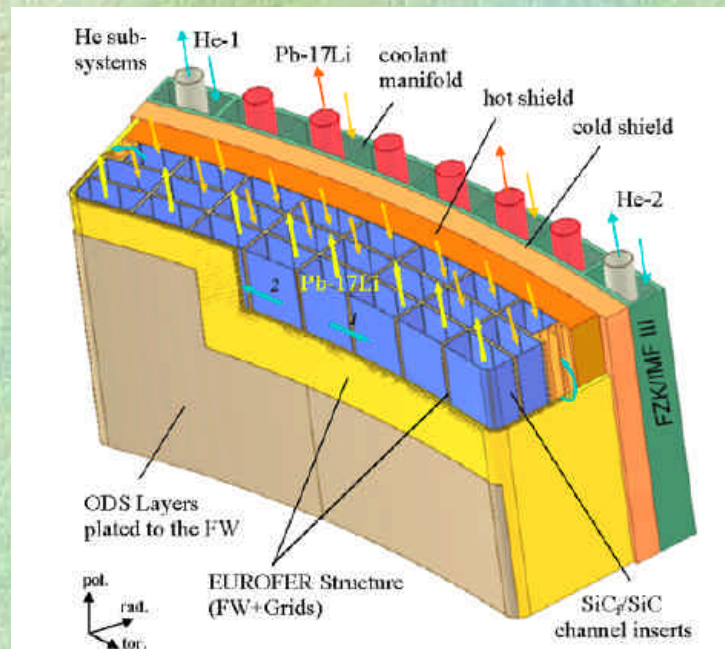
Breeding blanket (1)

- The role breeding blanket is to recover the kinetic energy of the neutron and to “breed” the T from Li^6



Breeding blanket (2)

- Tritium breeding materials: Li, Pb-Li alloy, Li_2O , LiAlO_2 , Li_2ZrO_3 , Li_4SiO_4 , Li_2TiO_3 ($^6\text{Li} + n \rightarrow ^4\text{He} + \text{T} + 4.8 \text{ MeV}$)
- Neutron multiplier materials: Be, Pb to have a breeding ratio slightly larger than 1 (about 1.1)
- Coolants: water, He, liquid Pb-Li alloy



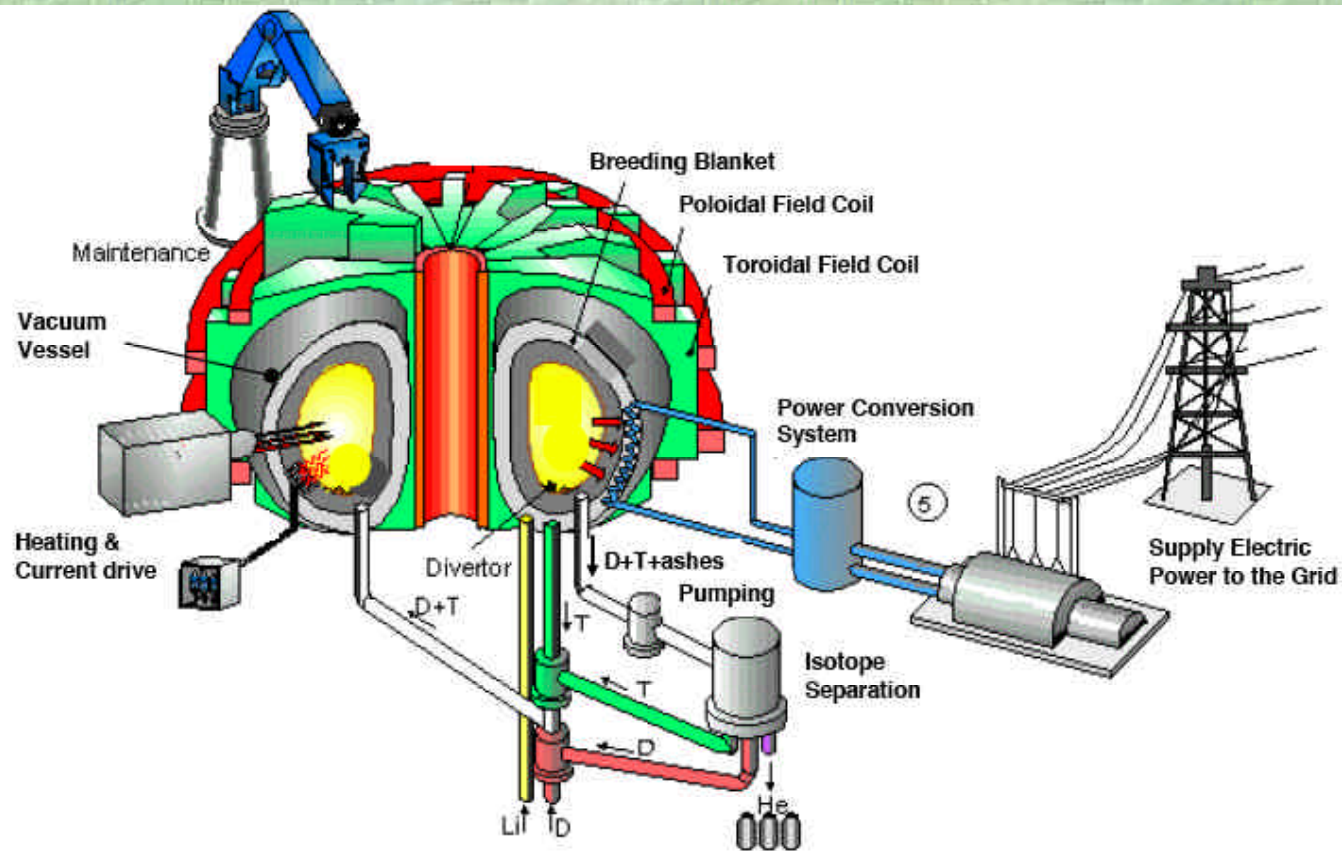
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- Technology for a fusion reactor
- Roadmap towards fusion

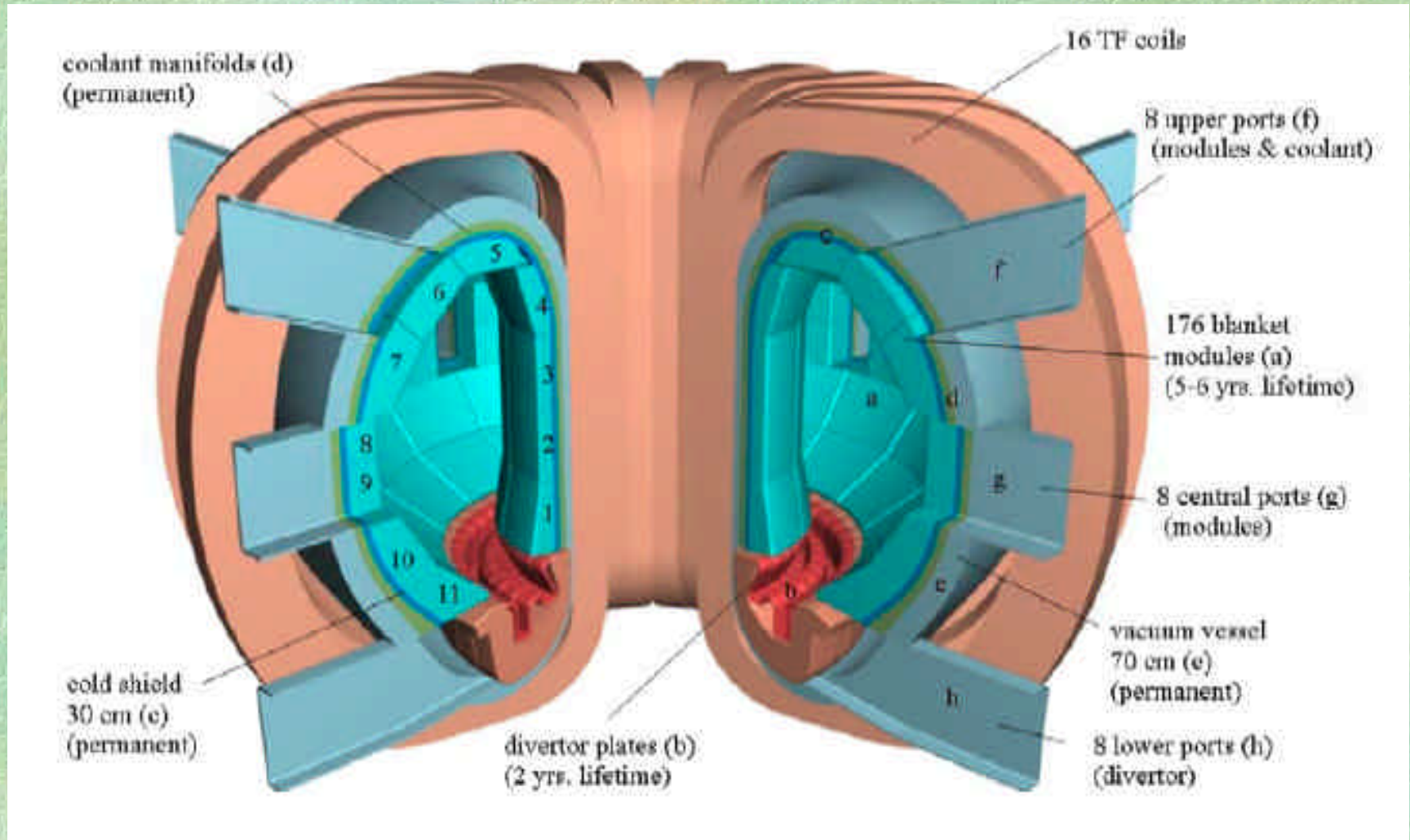
Road map towards fusion

- The two key elements of the road map are ITER and IFMIF, which lead to the construction of a DEMO fusion reactor producing electricity.
- The decision to build ITER at the European site of Cadarache was taken by the six Parties (China, EU, Japan, Korea, Russia)
- After this decision, India has formally expressed its wish to become a Party of ITER
- Under finalisation: the final agreement regarding ITER
- Also under negotiation with Japan, an agreement on the different components of a “broader approach” towards the realisation of fusion as an energy source

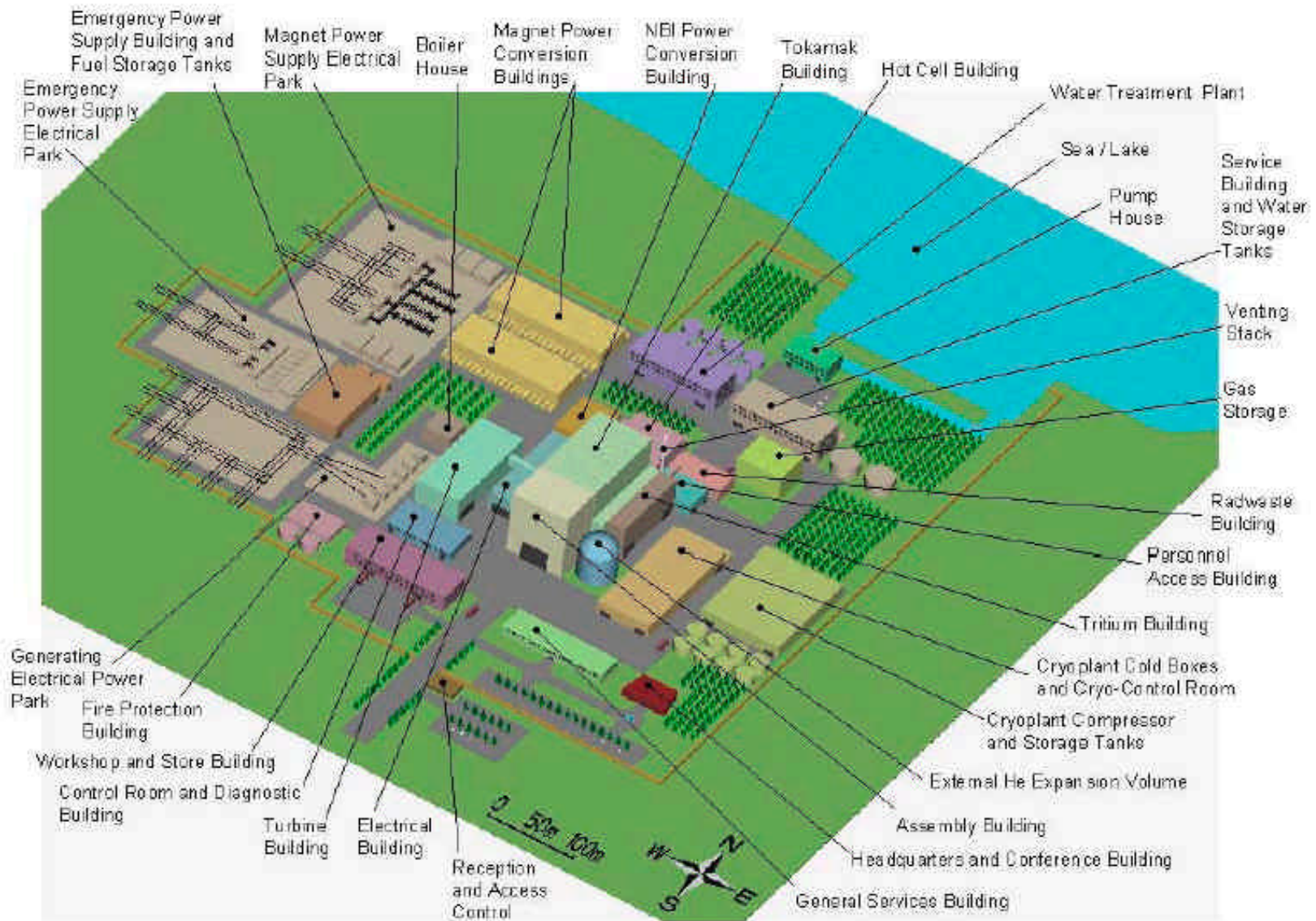
Fusion power plant (1)



Fusion power plant (2)



Fusion power plant (3)



Fusion power plant (4)

Ref. :
PPCS,
EFDA

| Parameter | Model A | Model B | Model C | Model D |
|--|----------|----------|----------|----------|
| Unit Size (GW _e) | 1.55 | 1.33 | 1.45 | 1.53 |
| Blanket Gain | 1.18 | 1.39 | 1.17 | 1.17 |
| Fusion Power (GW) | 5.00 | 3.60 | 3.41 | 2.53 |
| Plant efficiency * | 0.31 | 0.36 | 0.42 | 0.60 |
| Aspect Ratio | 3.0 | 3.0 | 3.0 | 3.0 |
| Elongation (95% flux) | 1.7 | 1.7 | 1.9 | 1.9 |
| Triangularity (95% flux) | 0.25 | 0.25 | 0.47 | 0.47 |
| Major Radius (m) | 9.55 | 8.6 | 7.5 | 6.1 |
| TF on axis (T) | 7.0 | 6.9 | 6.0 | 5.6 |
| TF on the TF coil conductor (T) | 13.1 | 13.2 | 13.6 | 13.4 |
| Plasma Current (MA) | 30.5 | 28.0 | 20.1 | 14.1 |
| β_N (thermal, total) | 2.8, 3.5 | 2.7, 3.4 | 3.4, 4.0 | 3.7, 4.5 |
| Average Temperature (keV) | 22 | 20 | 16 | 12 |
| Temperature peaking factor | 1.5 | 1.5 | 1.5 | 1.5 |
| Average Density (10^{20} m^{-3}) | 1.1 | 1.2 | 1.2 | 1.4 |
| Density peaking factor | 0.3 | 0.3 | 0.5 | 0.5 |
| H _H (IPB98y2) | 1.2 | 1.2 | 1.3 | 1.2 |
| Bootstrap Fraction | 0.45 | 0.43 | 0.63 | 0.76 |
| P _{add} (MW) | 246 | 270 | 112 | 71 |
| n/n _G | 1.2 | 1.2 | 1.5 | 1.5 |
| Q | 20 | 13.5 | 30 | 35 |
| Average neutron wall load | 2.2 | 2.0 | 2.2 | 2.4 |
| Divertor Peak load (MWm ⁻²) | 15 | 10 | 10 | 5 |
| Z _{eff} | 2.5 | 2.7 | 2.2 | 1.6 |

ITER

0.5

6

5.3

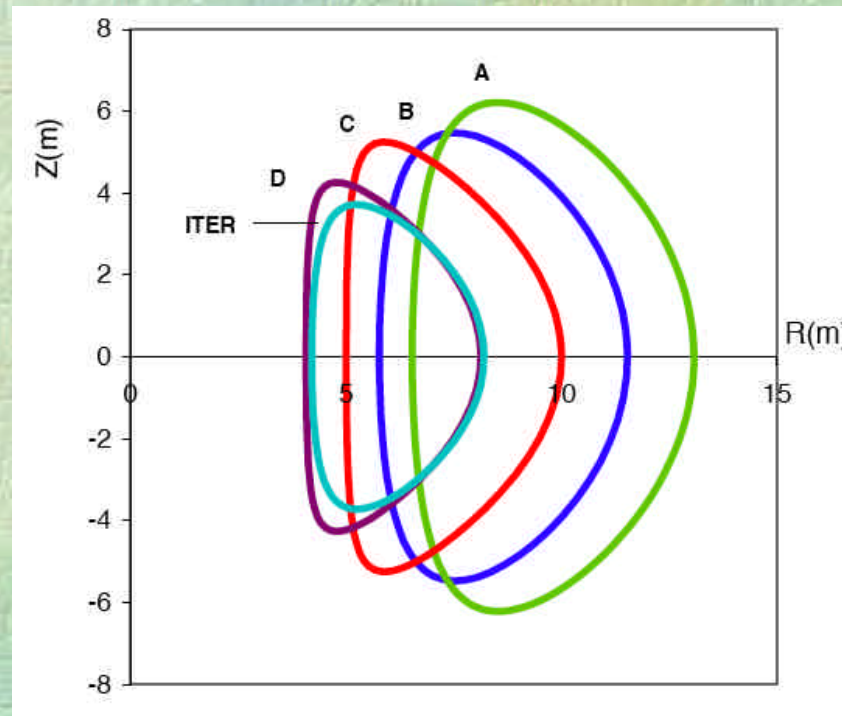
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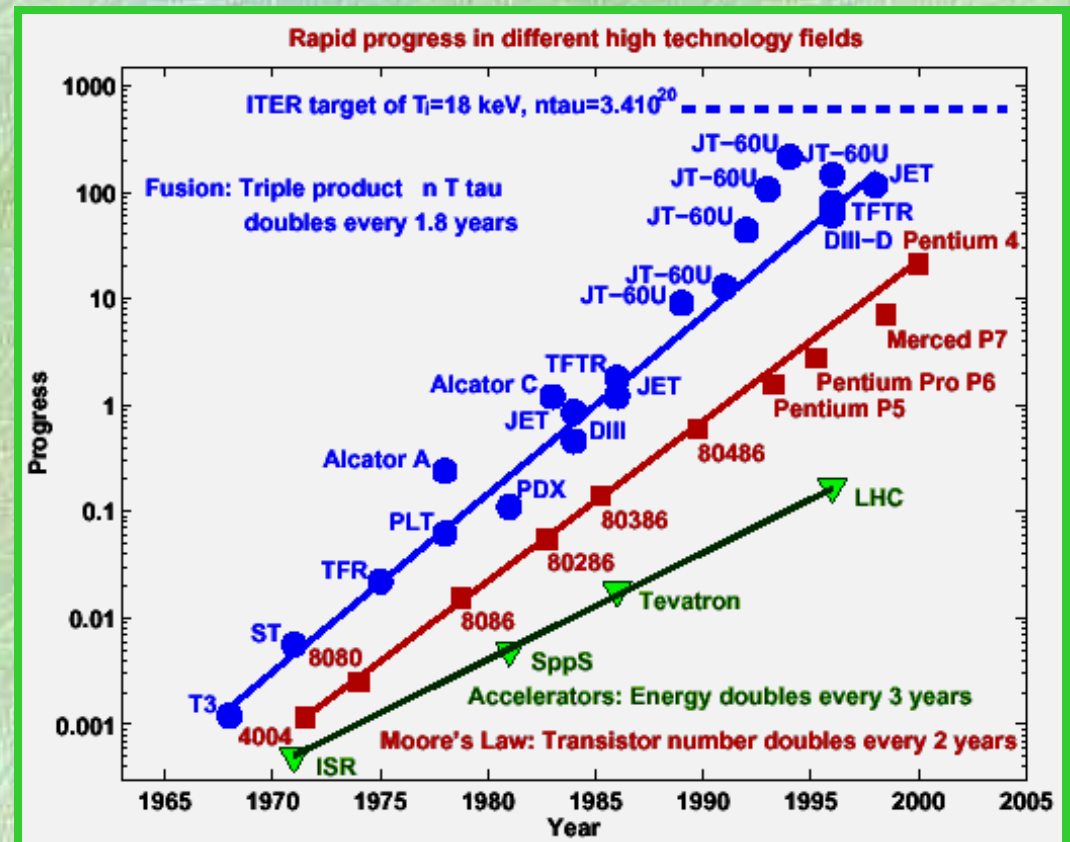
Fusion power plant (5)



Relative size of ITER and possible model of power plant

The European programme

- **Physics R&D** in preparation of ITER exploitation and for the DEMO physics basis
- **Plasma engineering** in support of ITER construction and later enhancements
- **Technology** (including Socio-Economic studies) and **Materials science and technology** in view of ITER and DEMO, with IFMIF as a key element
- **Training** of physicists and engineers: a vigorous effort is being performed to train the new generation
- **Enhancement of relations with universities, research institutes and industry** to broaden the scientific basis and to enhance technology transfer with industry



Conclusion (2)

- ITER physics and technology were fully assessed by the international community
- The decision to build ITER at the European site Cadarache opens a new era for fusion research and will be beneficial for the European scientific community and industry